

Battle of the Sources

LED

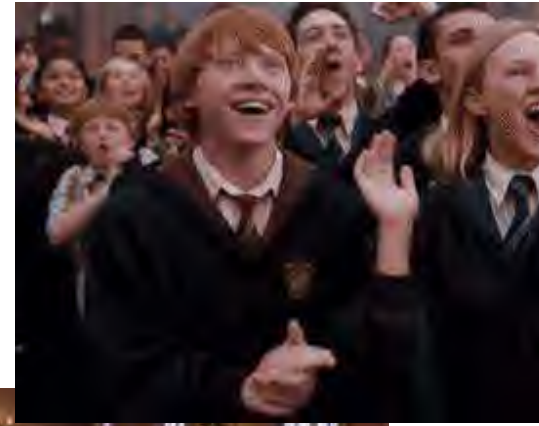
vs.

Fluorescent

Tale of the Tape

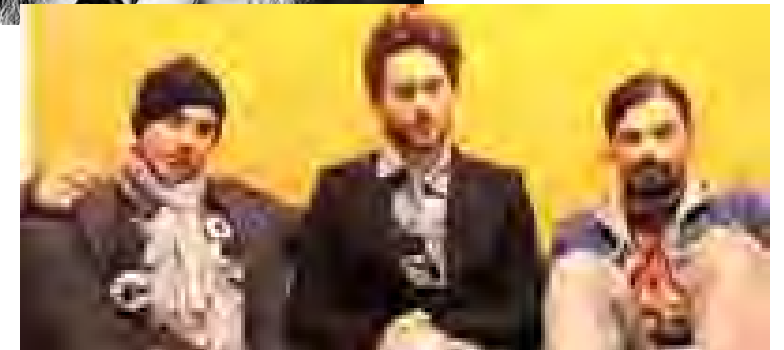
The Challenger - LED

- Around since 1960s
- General illumination since mid 1990s
- Two methods to deliver with light;
 - RGB Mix
 - LED “Pump” with Phosphors
- Multiple CCTs
- Mid-High CRI
- Excellent Efficacy



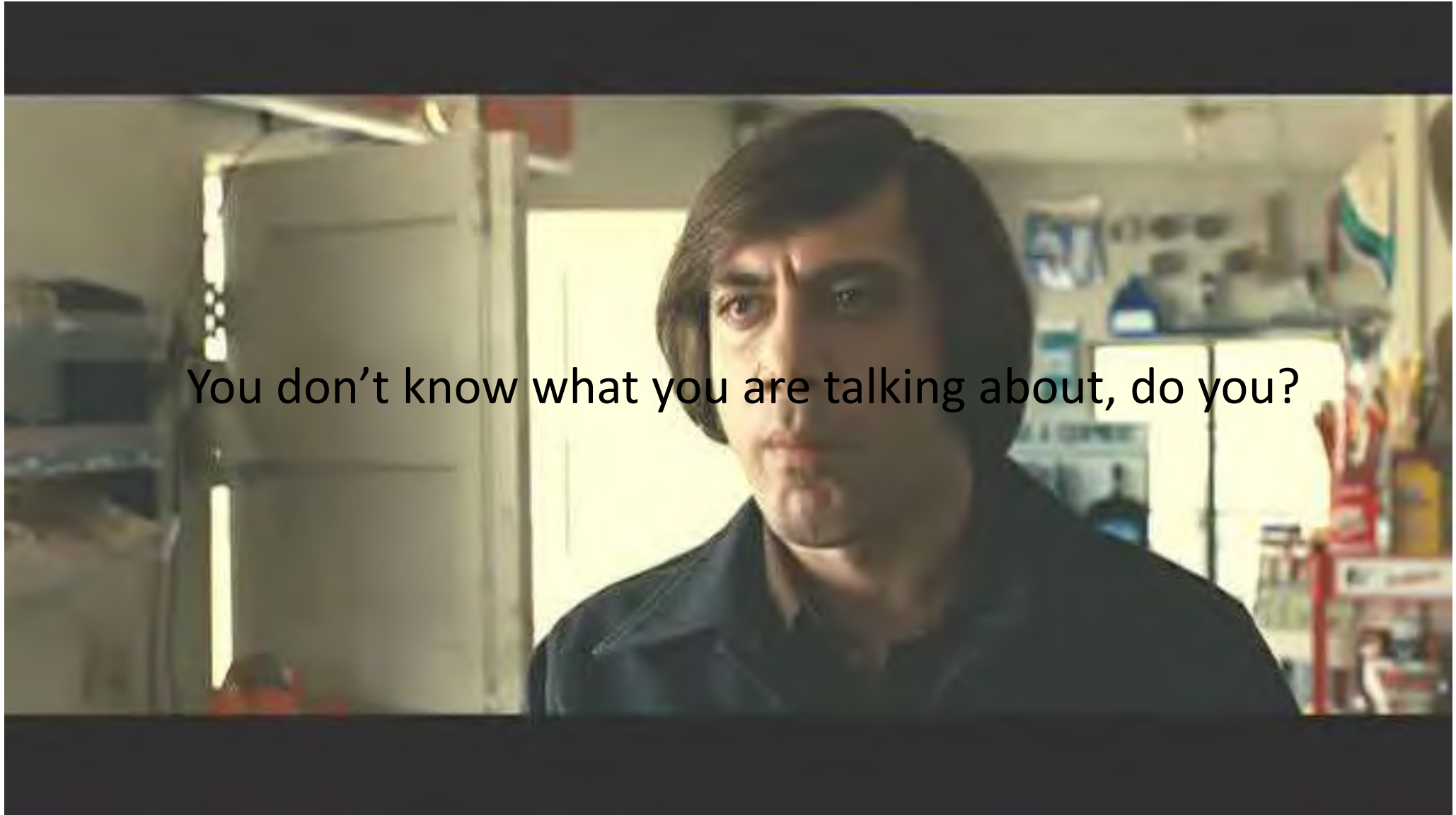
The Incumbent - Fluorescent

- Introduced 1938
- Uses UV energy to excite phosphors to deliver light
- Multiple CCTs
- Mid-High CRI
- Excellent Efficacy



“I’m working on a job and it has to be LED.”

“I’m working on a job and it has to be LED.”



You don't know what you are talking about, do you?

8 Rounds

- Light Generation
- Correlated Colour Temperature Options
- Colour Consistency
- Colour Rendering Index
- Life
- Temperature Issues
- Environmental Impact
- Energy Efficiency

Round 1

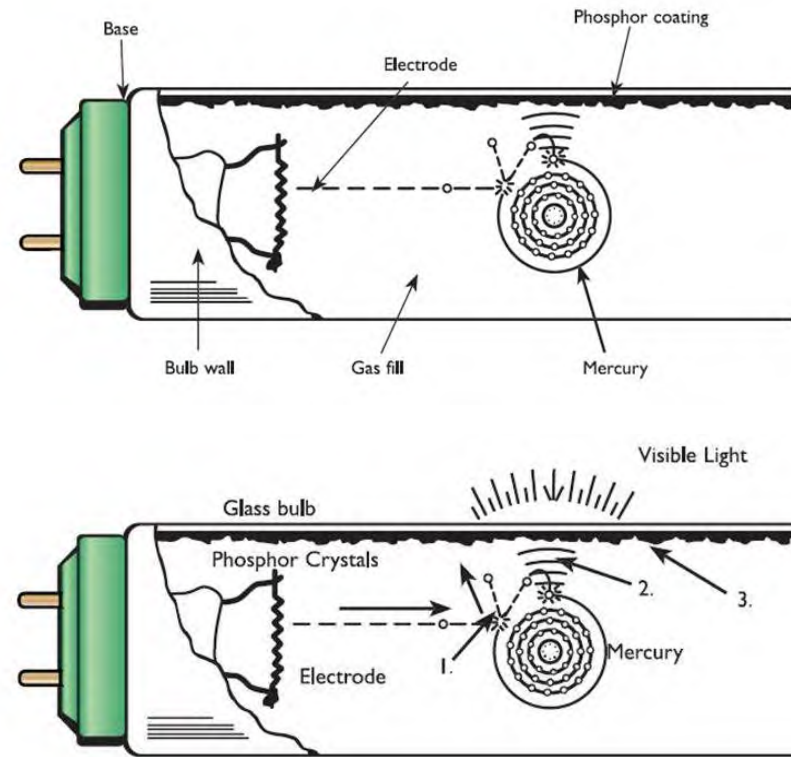
Light Generation

Light Generation - Fluorescent

Operation

When started, the electrodes at each end of the lamp emit electrons.

1. The electrons travel through the tube in the form of an electrical current. The electrons collide with the mercury atoms contained in the glass bulb.
2. After the collision, the mercury atom releases invisible ultraviolet energy.
3. The ultraviolet energy strikes the phosphor coating and the phosphor converts the ultraviolet to visible light.



Light Generation - Fluorescent

Rare Earth Phosphors

- Rare Earth Phosphor elements such as Cerium, Europium, Terbium, Yttrium are used in fluorescent lamps such as; T8 and T5 lamps, high CRI T12 lamps, and all compact fluorescent lamps
- Rare Earth Phosphors make up 85% of the phosphors used in fluorescent lamps



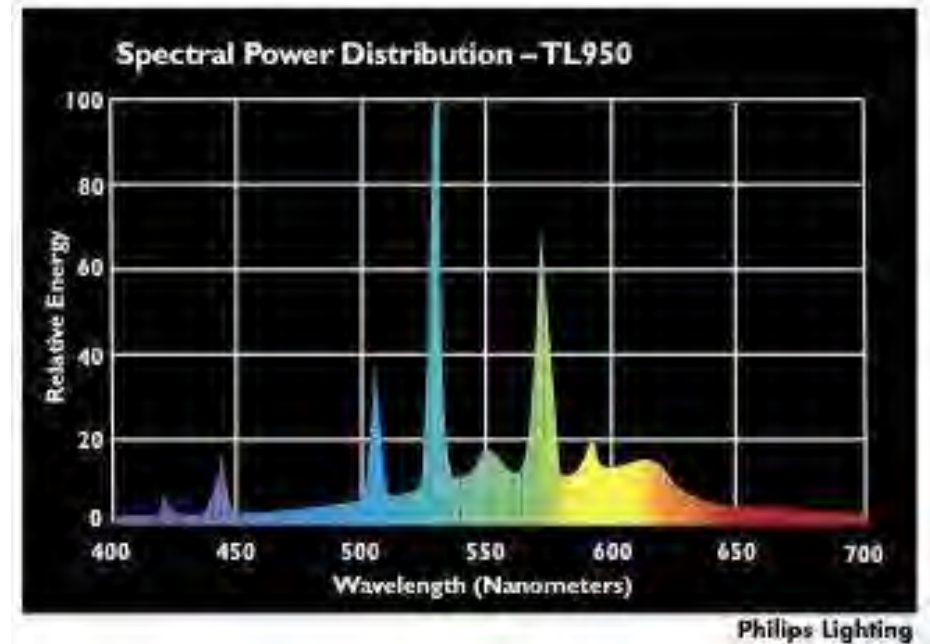
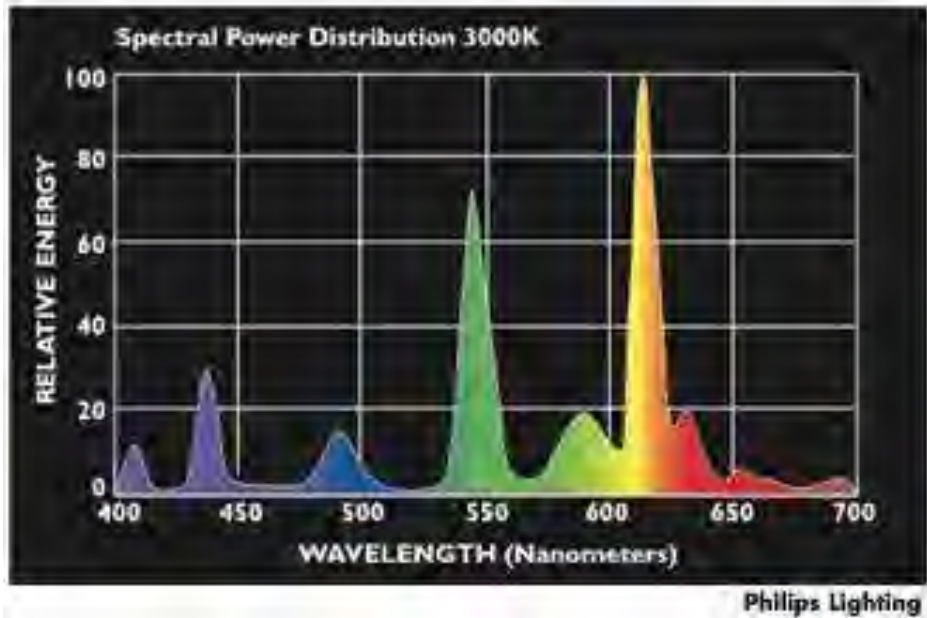
Light Generation - Fluorescent

Under Visible Light



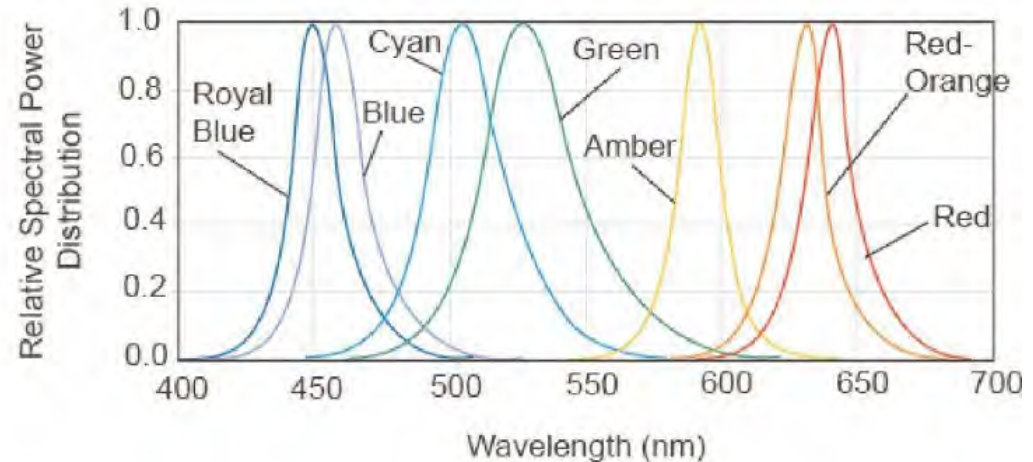
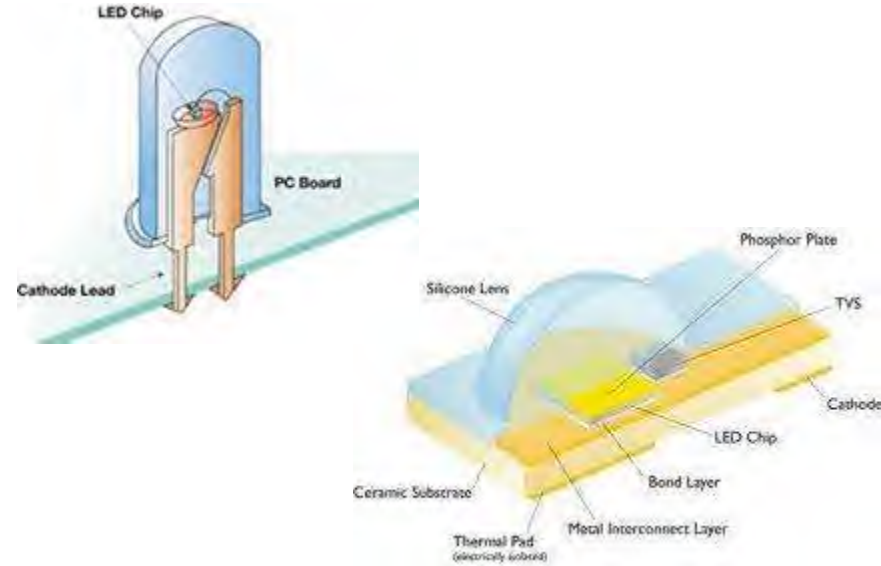
Under Ultraviolet Light

Light Generation - Fluorescent



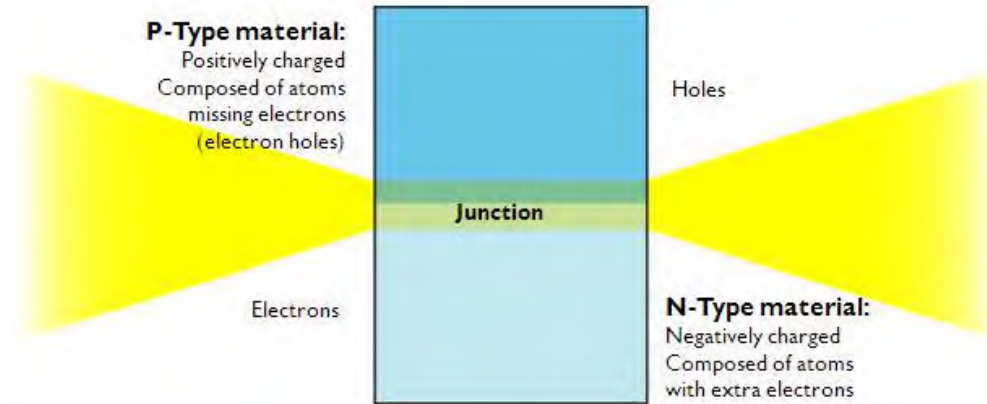
Light Generation - LED

- **LED = Light Emitting Diode**
- A semiconductor device that converts electricity (electrons) into light (photons)
- The light from an LED has an inherently narrow spectrum

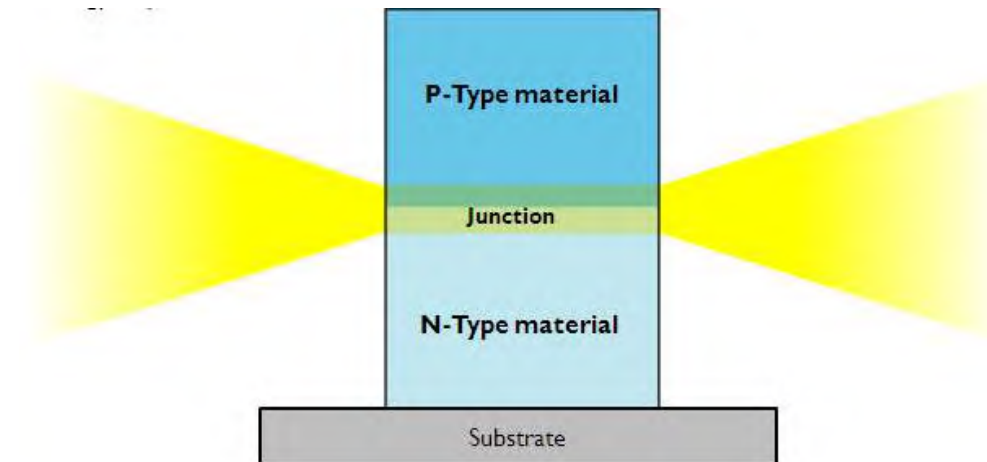


Light Generation - LED

- LEDs like other diodes, consist of a single **P-N** semiconductor junction.

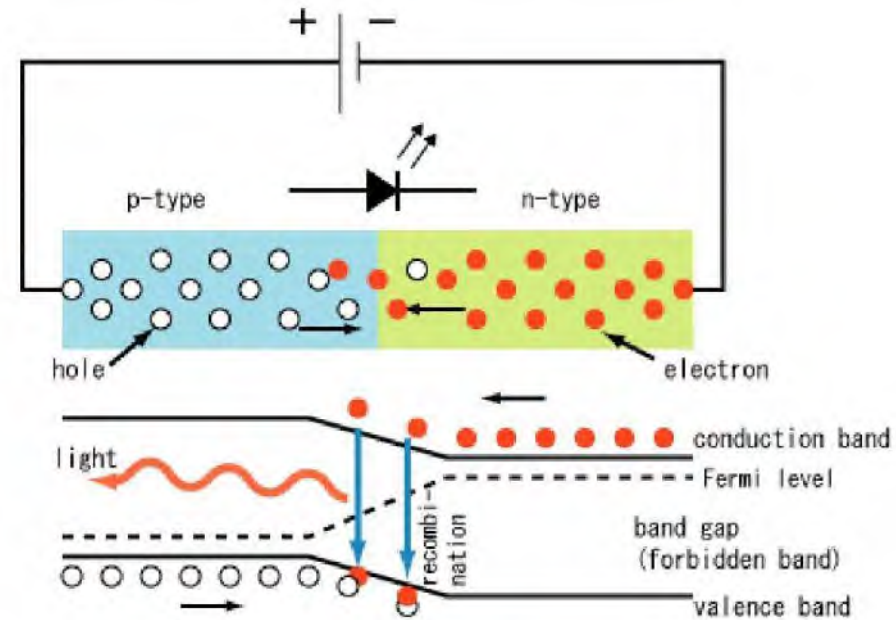


- The **P-N** materials are then placed on a substrate.



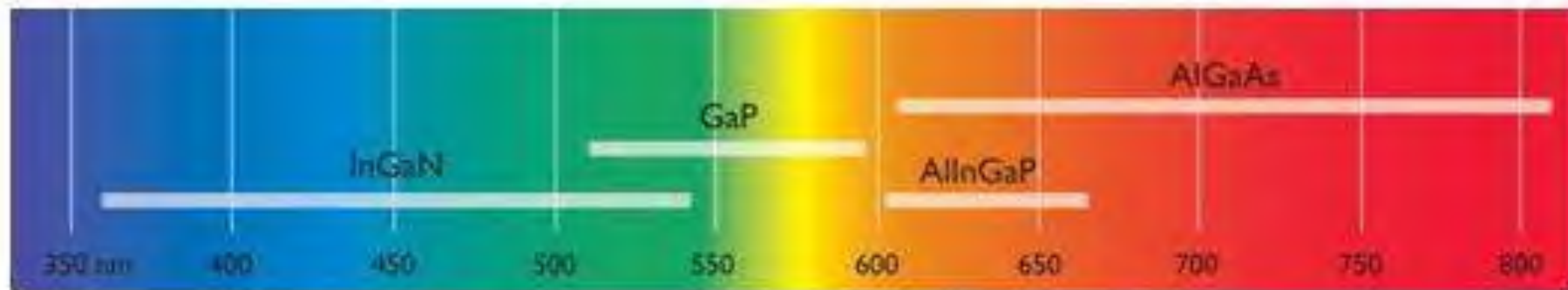
Light Generation - LED

- A negative charge is applied to the n-type side causing current to flow towards the p-type side.
- Extra electrons in the n-type fall into holes in the p-type releasing energy in the form of photons

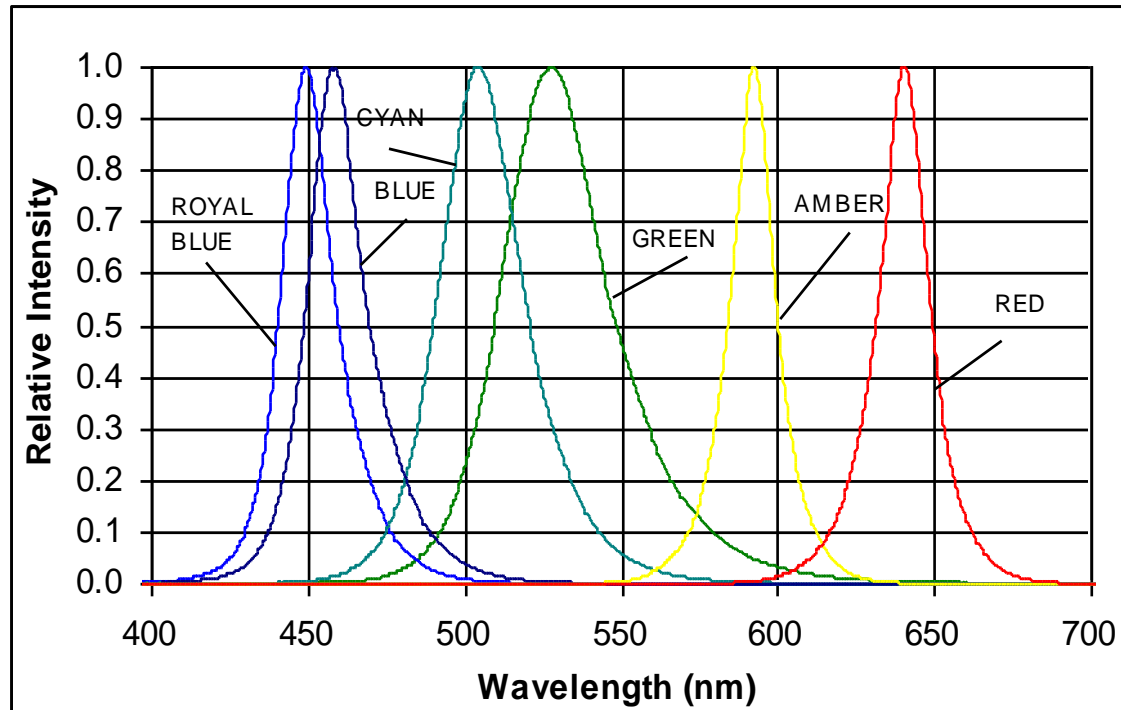


Light Generation - LED

- **Two main chemistries are currently used**
- **InGaN** (Indium Gallium Nitride)= **Green and Blue**
- **AlGaInP** (Aluminum Gallium Indium Phosphide and Aluminum Indium Gallium Nitride)= **Red and Amber**

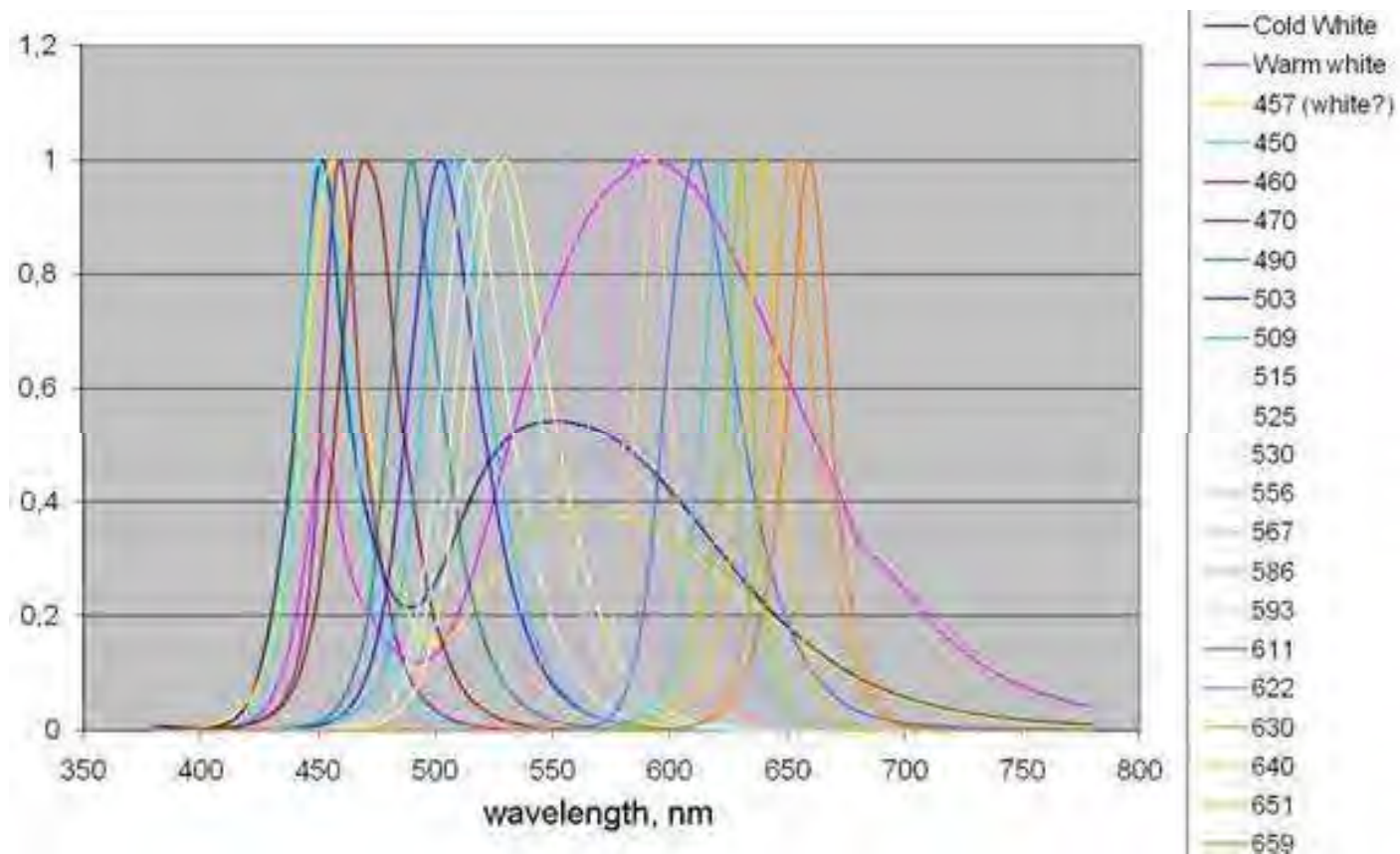


Light Generation - LED

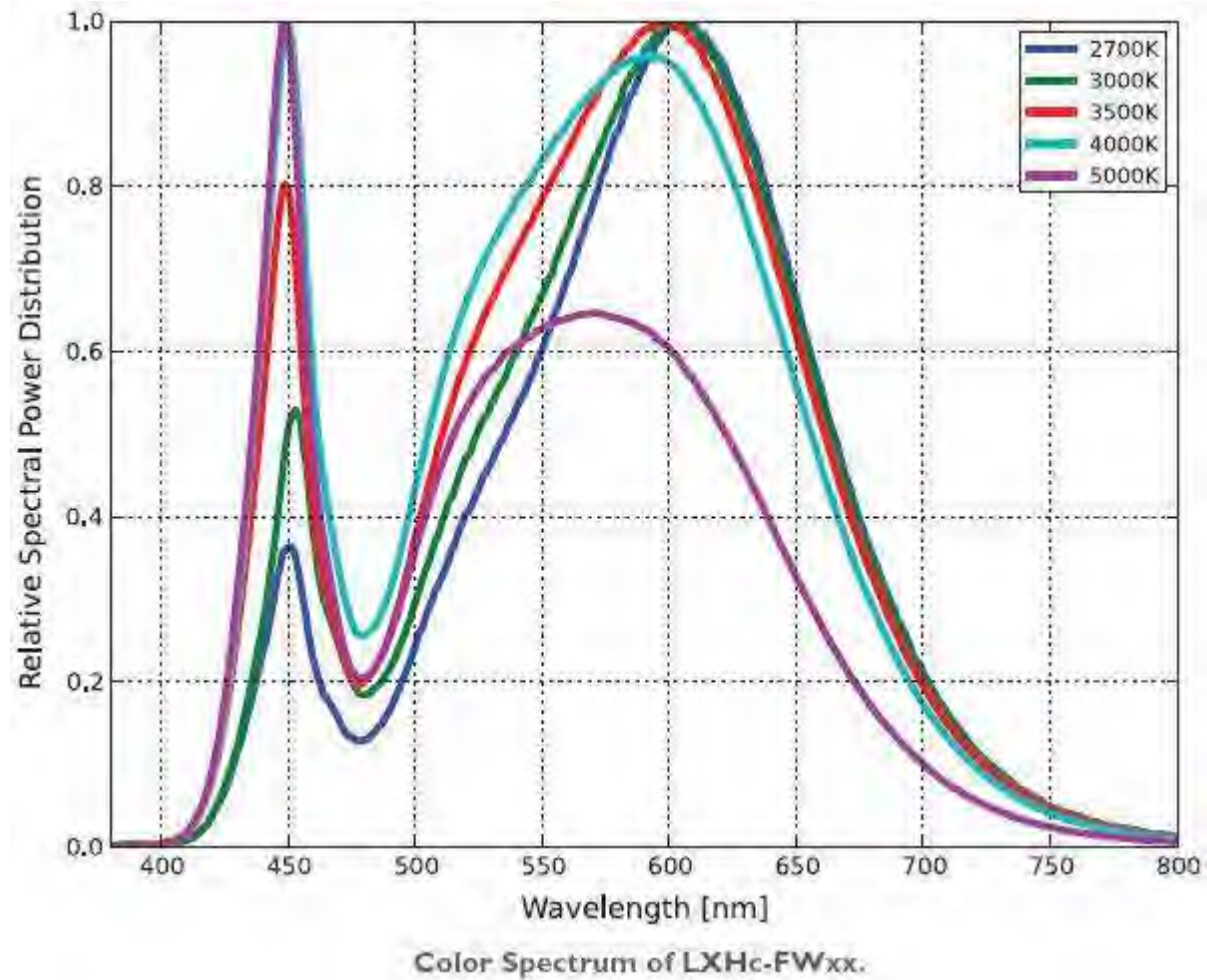


Colour	Wavelength
Royal Blue	440 (peak)
Blue	470
Cyan	505
Green	530
Amber	590
Red-Or	617
Red	625

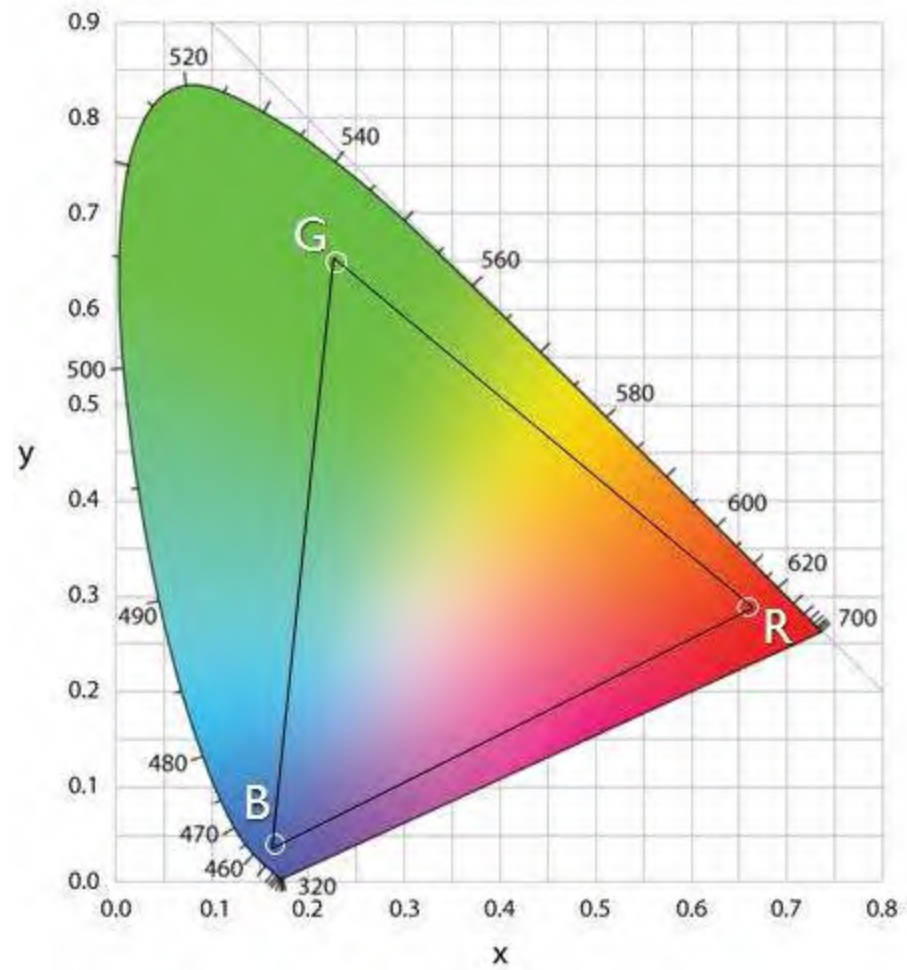
Light Generation - LED



Light Generation - LED



Light Generation - LED



LED – 10

Fluorescent – 9

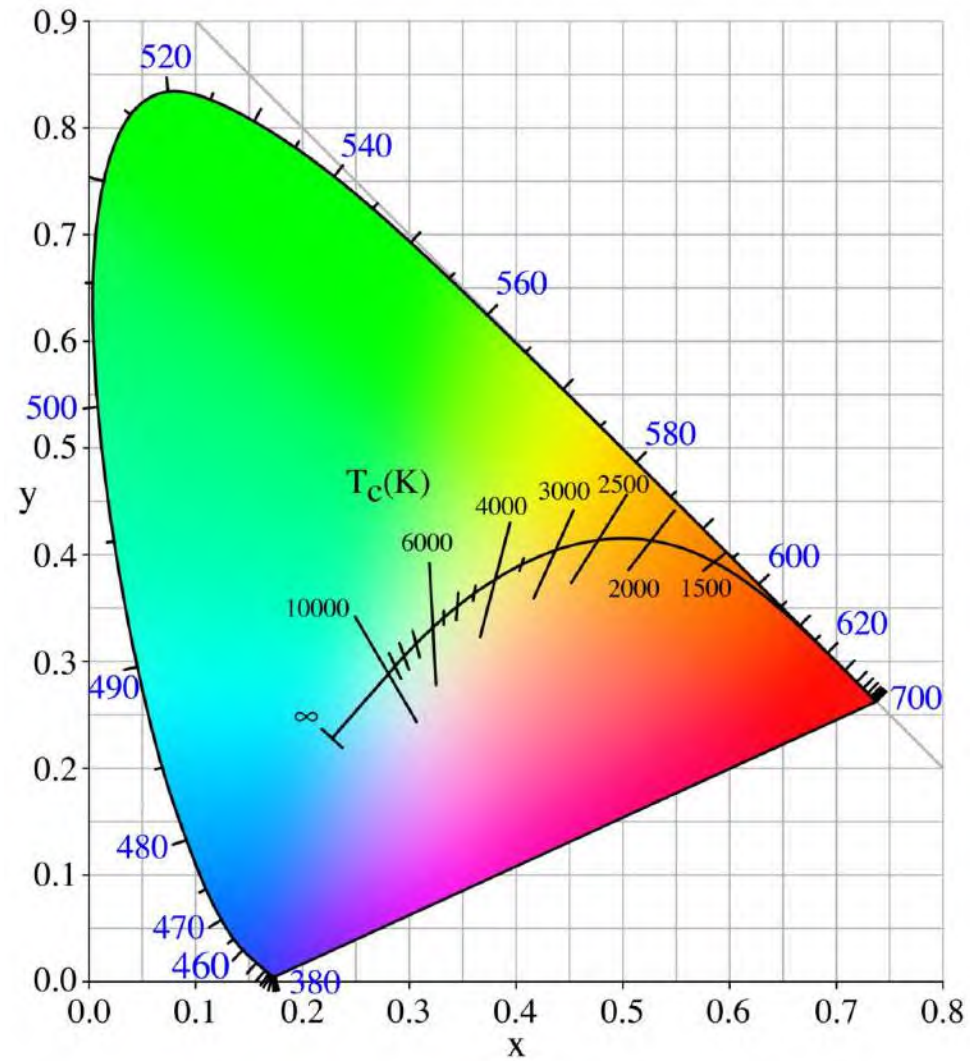
Round 1

Light Generation

Round 2

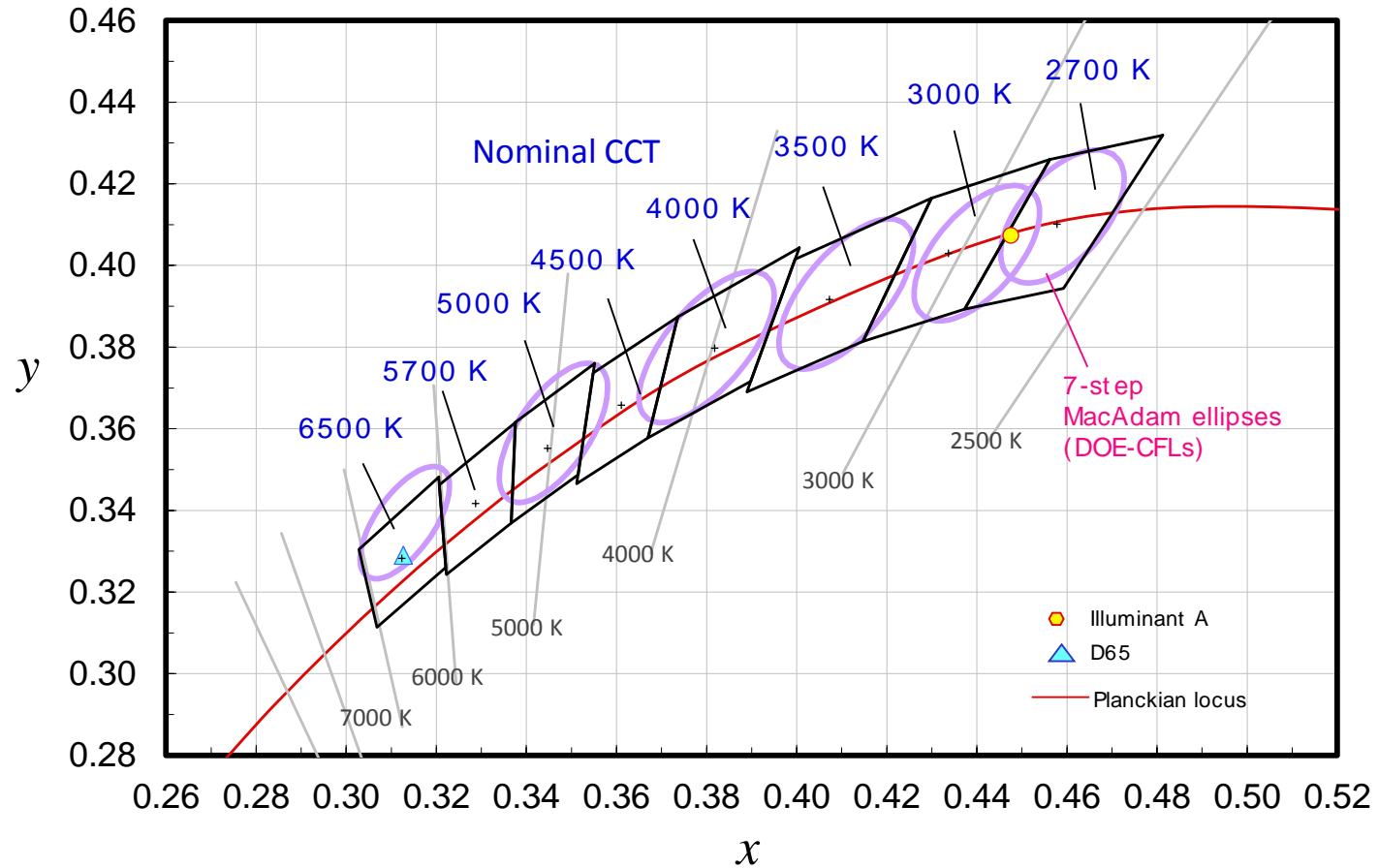
Correlated Colour Temperature Options

Correlated Colour Temperature

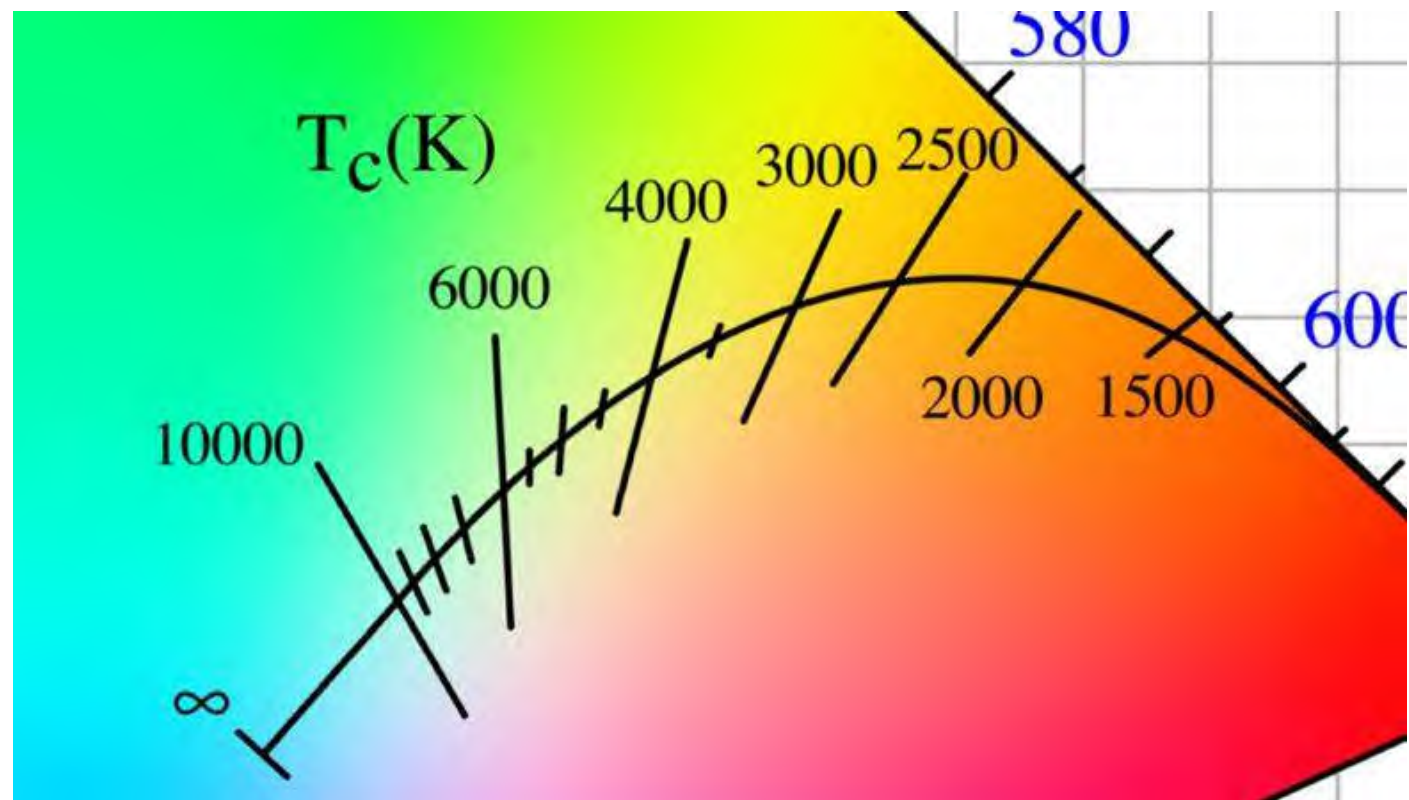


Correlated Colour Temperature

CIE 1931 (x, y) Diagram



Correlated Colour Temperature



LED – 10

Fluorescent – 9

Round 2

Correlated Colour Temperature Options

Round 3

Colour Consistency

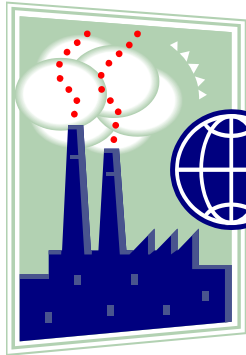
Colour Consistency



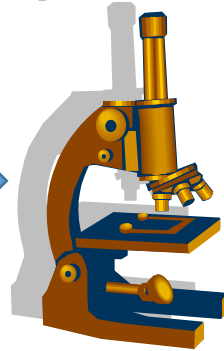
Colour Consistency

Binning Example – Ultra Simplified!

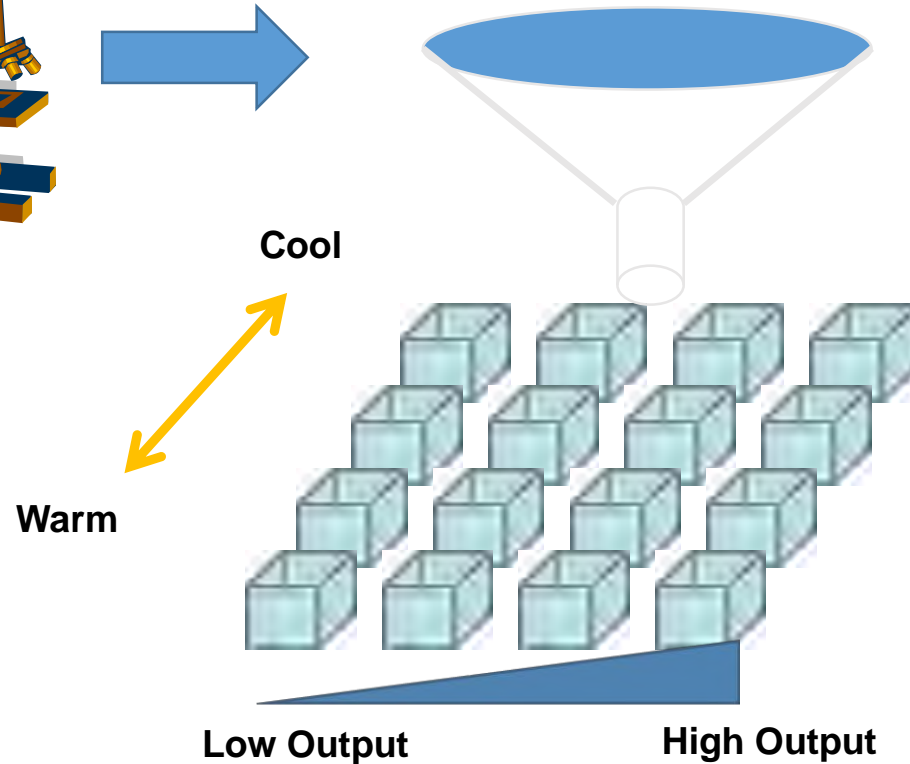
Manufacturing



Inspection & QC

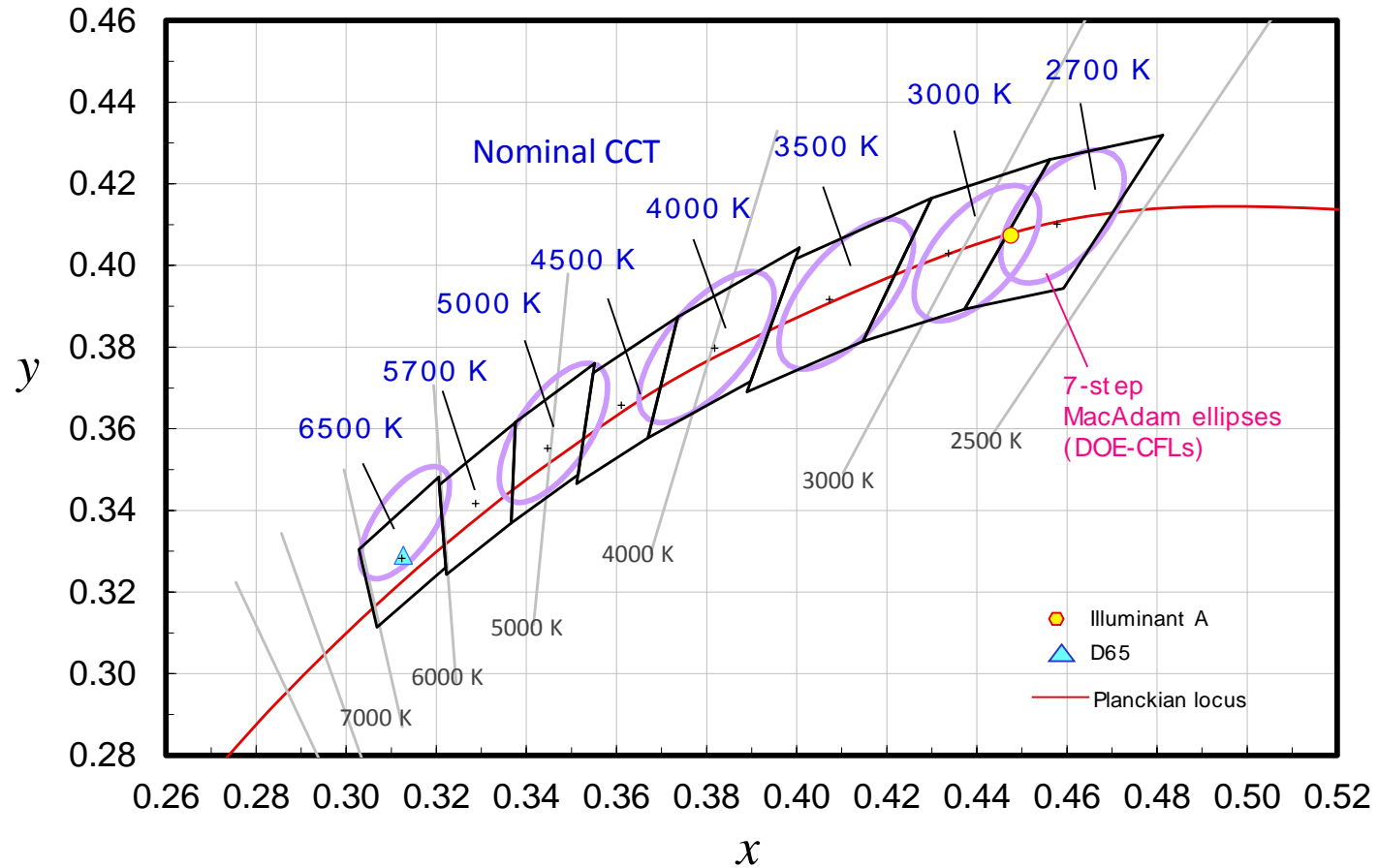


Sorting a.k.a. Binning



Colour Consistency

CIE 1931 (x, y) Diagram



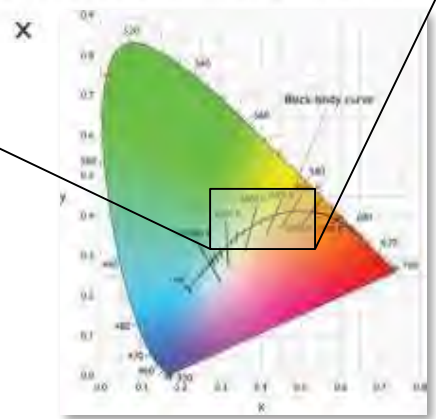
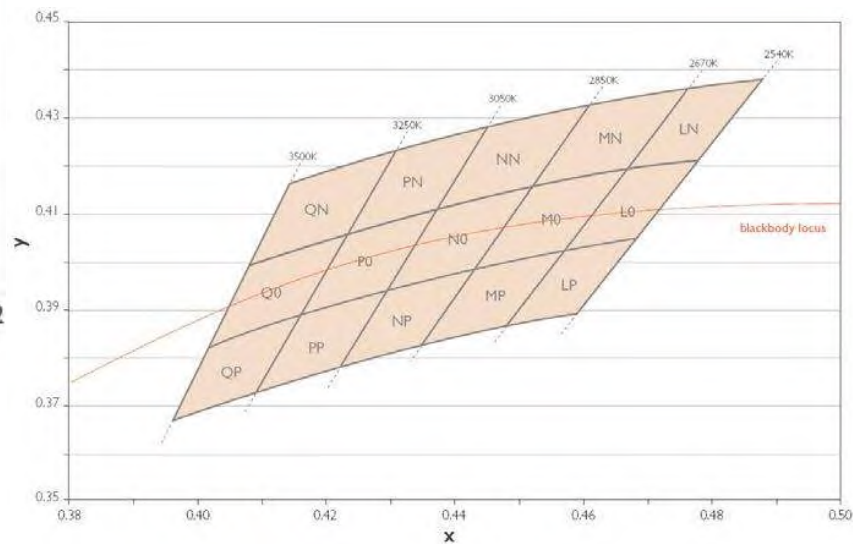
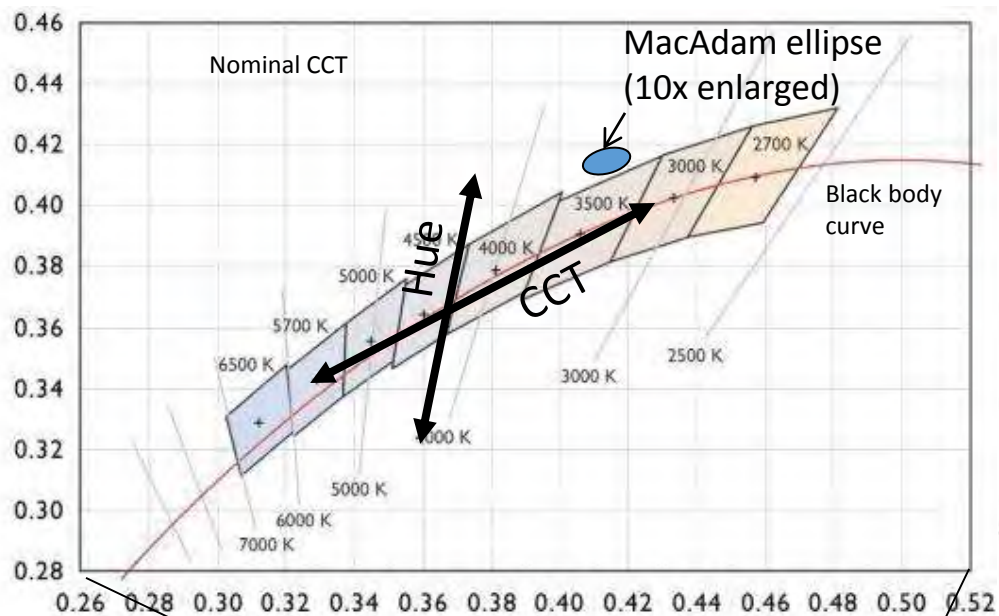
Colour Consistency

Luminaire Requirements:		
Correlated Color Temperature (CCT)	The luminaire must have one of the following designated CCTs and fall within the 7-step chromaticity quadrangles as defined in the Appendix.	
	<u>Nominal CCT⁽¹⁾</u>	<u>CCT (K)</u>
	2700 K	2725 ± 145
	3000 K	3045 ± 175
	3500 K	3465 ± 245
	4000 K	3985 ± 275
	4500 K	4503 ± 243
	5000 K	5028 ± 283
	5700 K	5665 ± 355
	6500 K	6530 ± 510

ANSI / Energy Star Bin Definitions:
Key driver for General Illumination



Colour Consistency



LED – 7

Fluorescent – 9

Round 3

Colour Consistency

Round 4

Colour Rendering Index

Colour Rendering Index

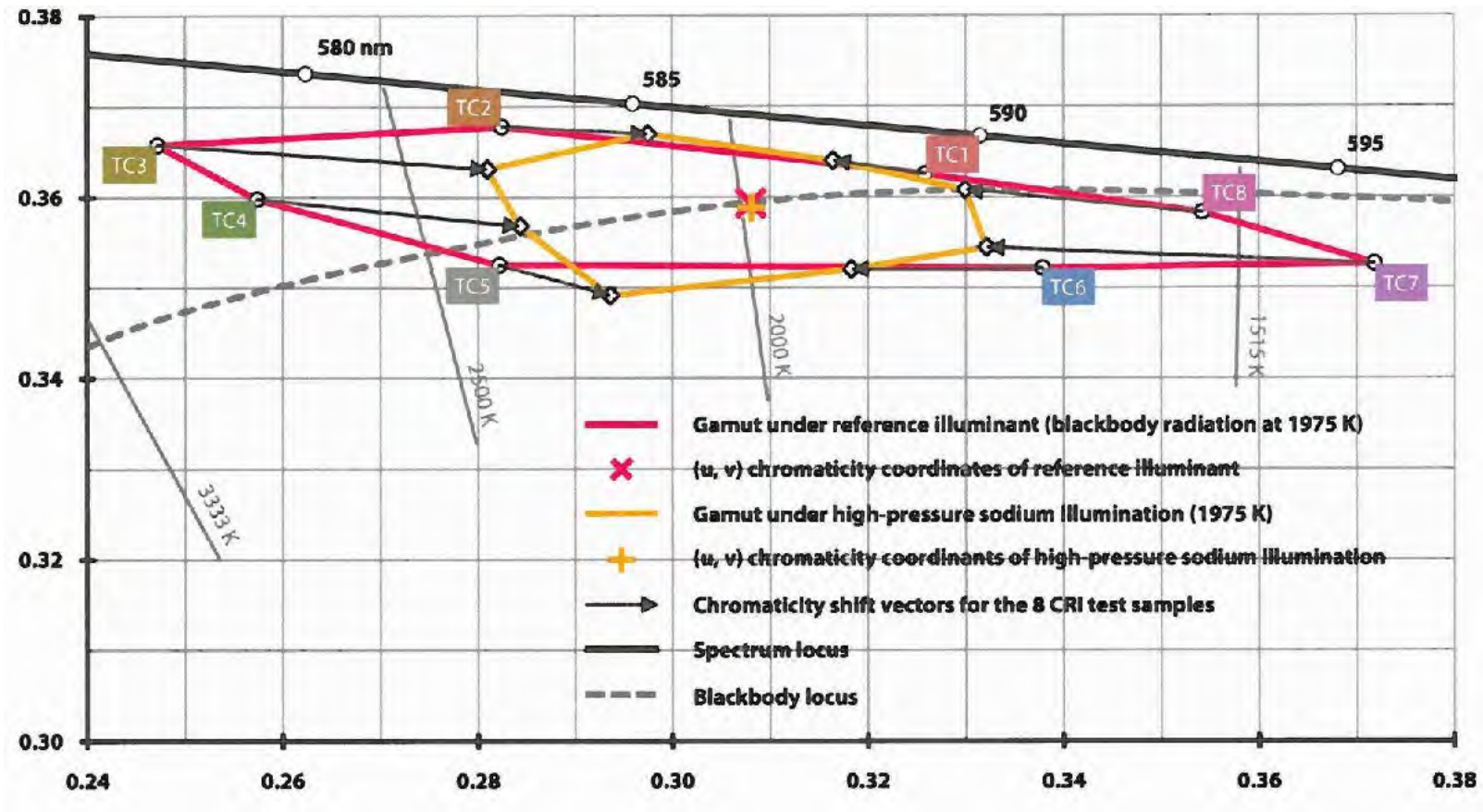
The Colour Rendering Index asks one basic question:

How closely does the appearance of these eight color patches illuminated by your light source match the same colour patches rendered under the reference light source?

100 is a perfect match



Colour Rendering Index



Colour Rendering Index



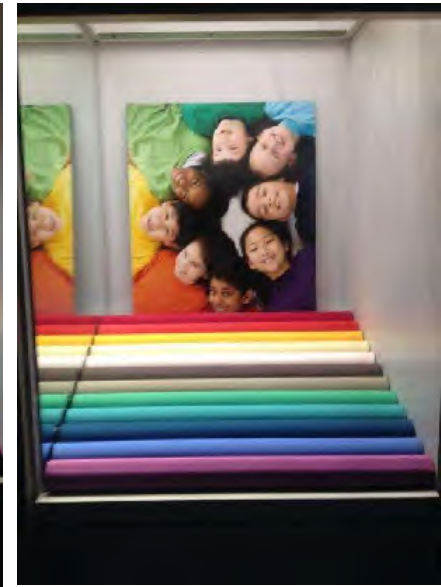
100 CRI



85 CRI



100 CRI



86 CRI

Colour Rendering Index



85 CRI



72 CRI



85 CRI

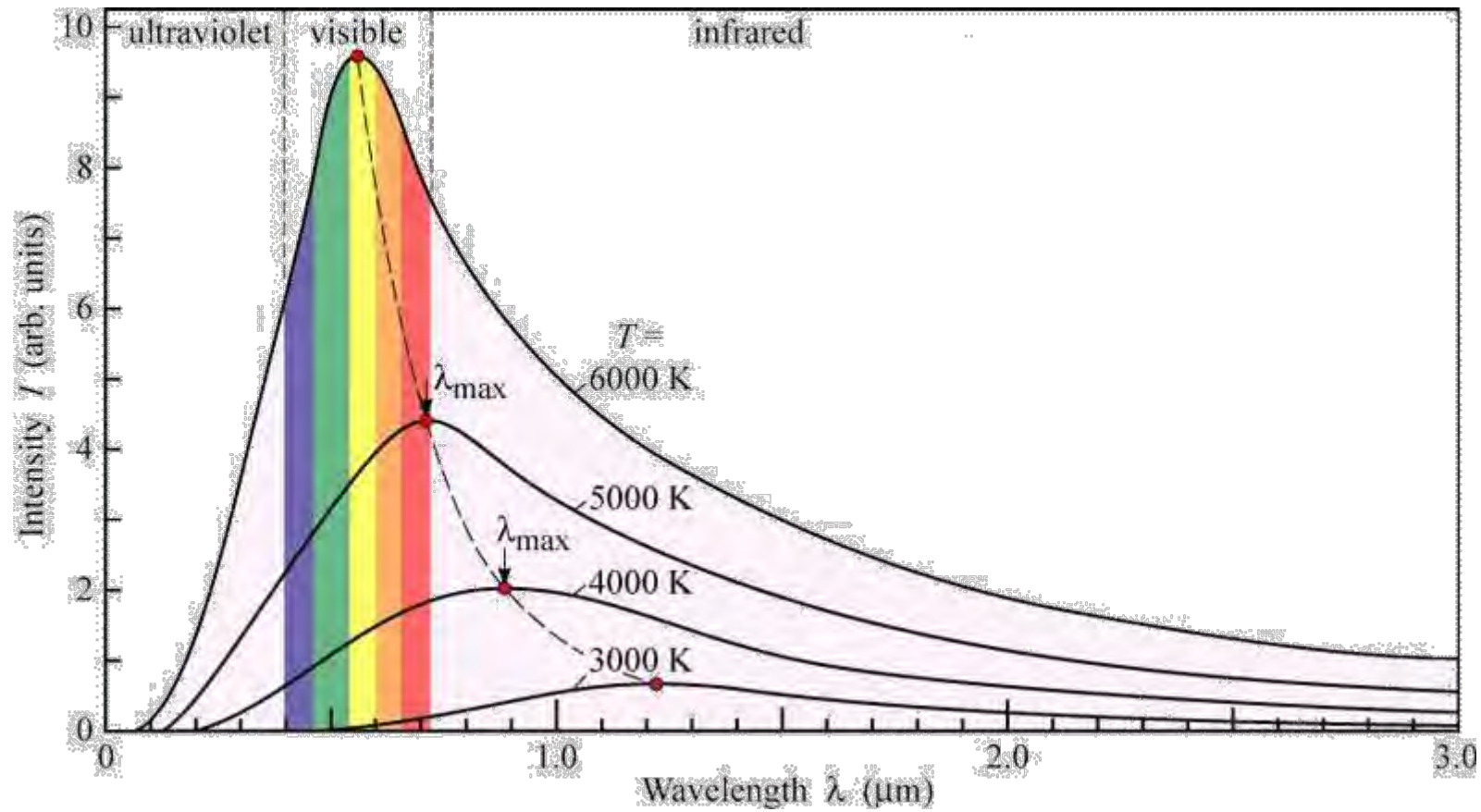


72 CRI

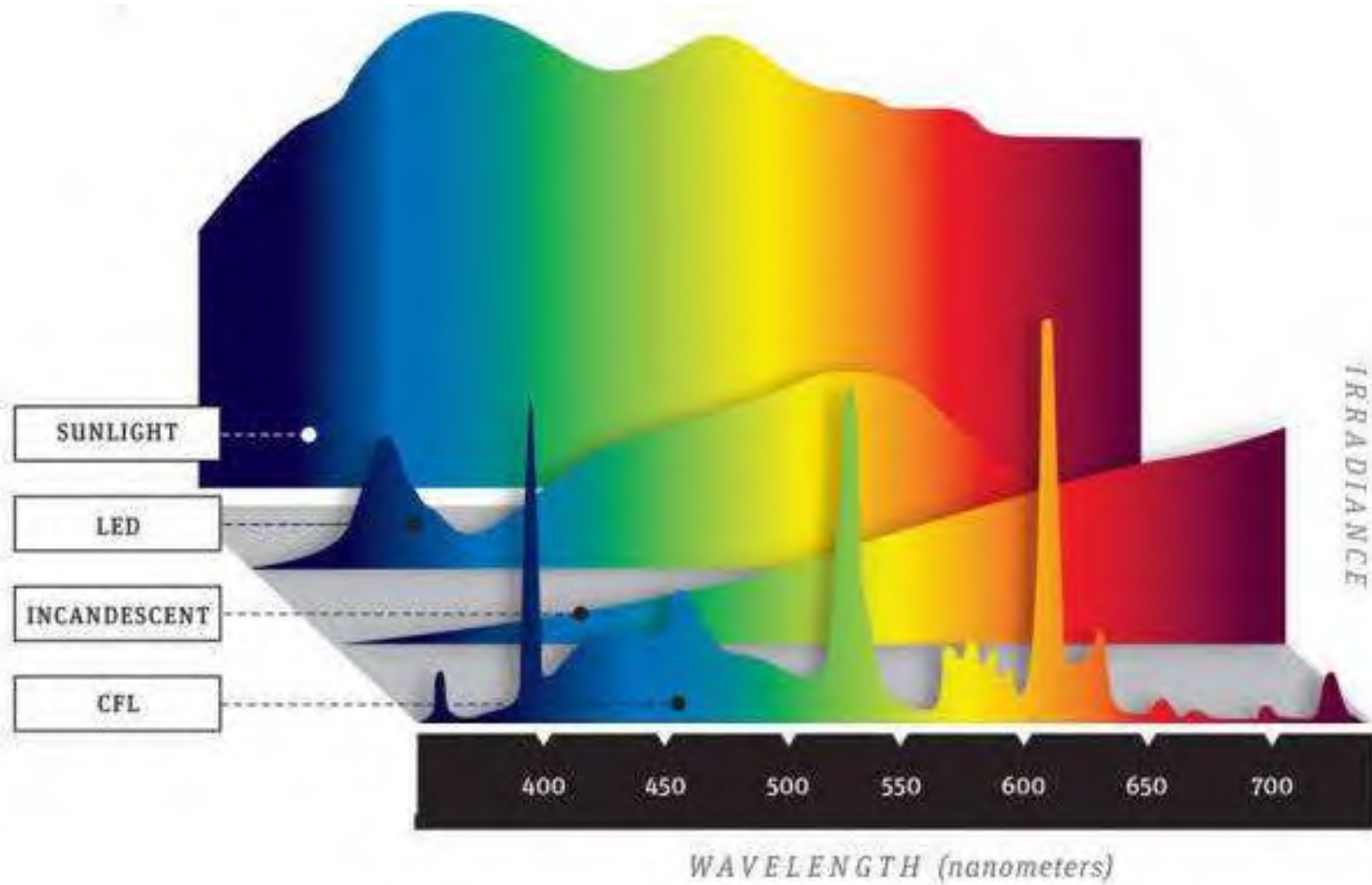
B.I.Q

- What is the latitude of Toronto?
 - What is the 8th element in the periodic table?
 - In what language was Oh Canada written?
 - Name the 3 stars in the constellation Orion's belt.
 - Who is the only basketball coach in the history of the University of Kansas with a losing record?
- 43.7° N
 - Oxygen
 - French
 - Alnitak, Alnilam, Mintaka
 - Dr. James Naismith


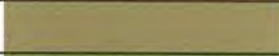
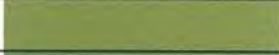


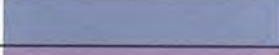







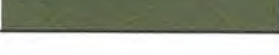
Colour Rendering Index

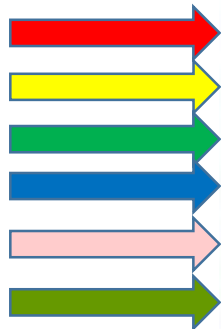


Light Source SPDs



Colour Rendering Index

Test Color # (R ₁ -R ₁₄)	Munsell Notation	CIE Specification			ISCC-NBS Name	Approximate Appearance
		x	y	Y		
1	7.5 R 6/4	0.375	0.331	29.9	Light grayish red	
2	5 Y 6/4	0.385	0.395	28.9	Dark grayish yellow	
3	5 GY 6/8	0.373	0.464	30.4	Strong yellow green	
4	2.5 G 6/6	0.287	0.4	29.2	Moderate yellowish green	
5	10 BG 6/4	0.258	0.306	30.7	Light bluish green	
6	5 PB 6/8	0.241	0.243	29.7	Light blue	
7	2.5 P 6/8	0.284	0.241	29.5	Light violet	
8	10 P 6/8	0.325	0.262	31.5	Light reddish purple	
9	4.5 R 4/13	0.567	0.306	11.4	Strong red	
10	5 Y 8/10	0.438	0.462	59.1	Strong yellow	
11	4.5 G 5/8	0.254	0.41	20	Strong green	
12	3 PB 3/11	0.155	0.15	6.4	Strong blue	
13	5 YR 8.4	0.372	0.352	57.3	Light yellowish pink (Caucasian complexion)	
14	5 GY 4/4	0.353	0.432	11.7	Moderate olive green (leaf green)	

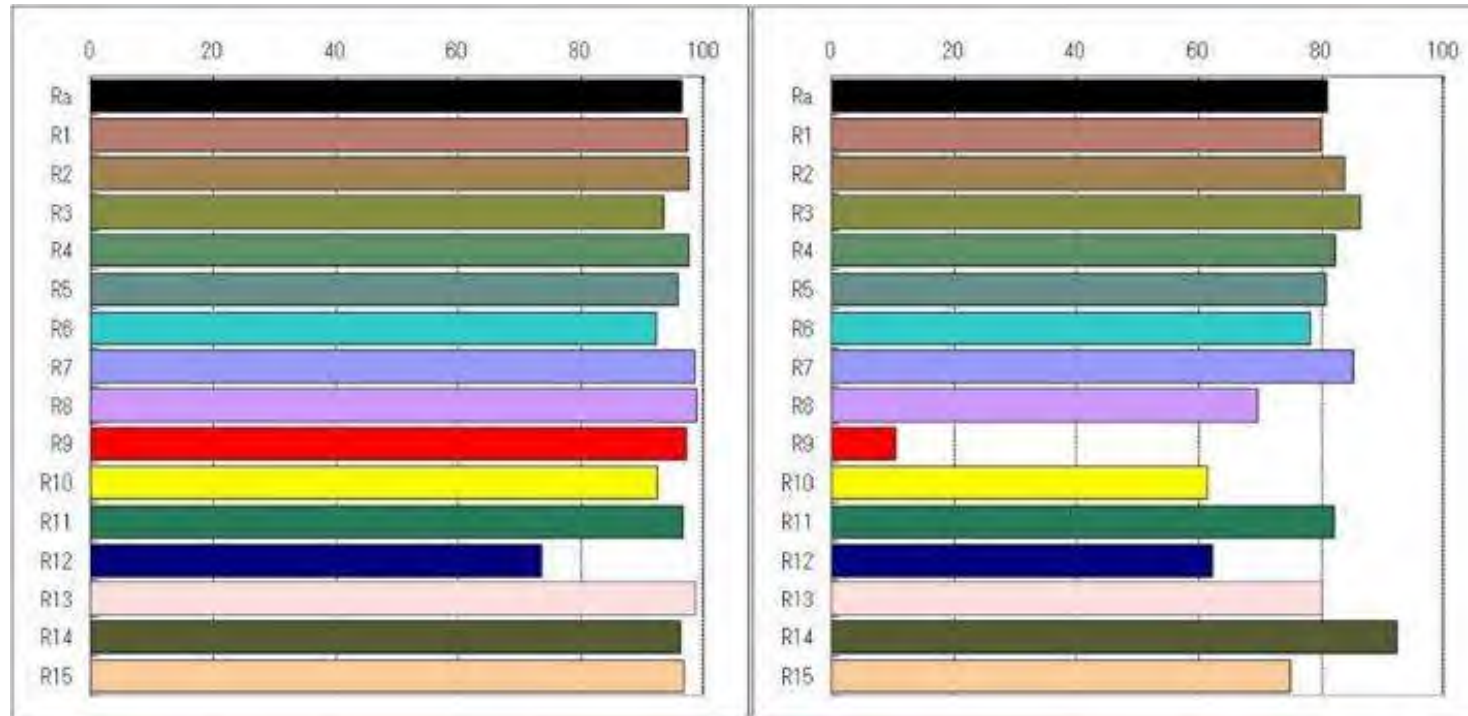


Colour Rendering Index

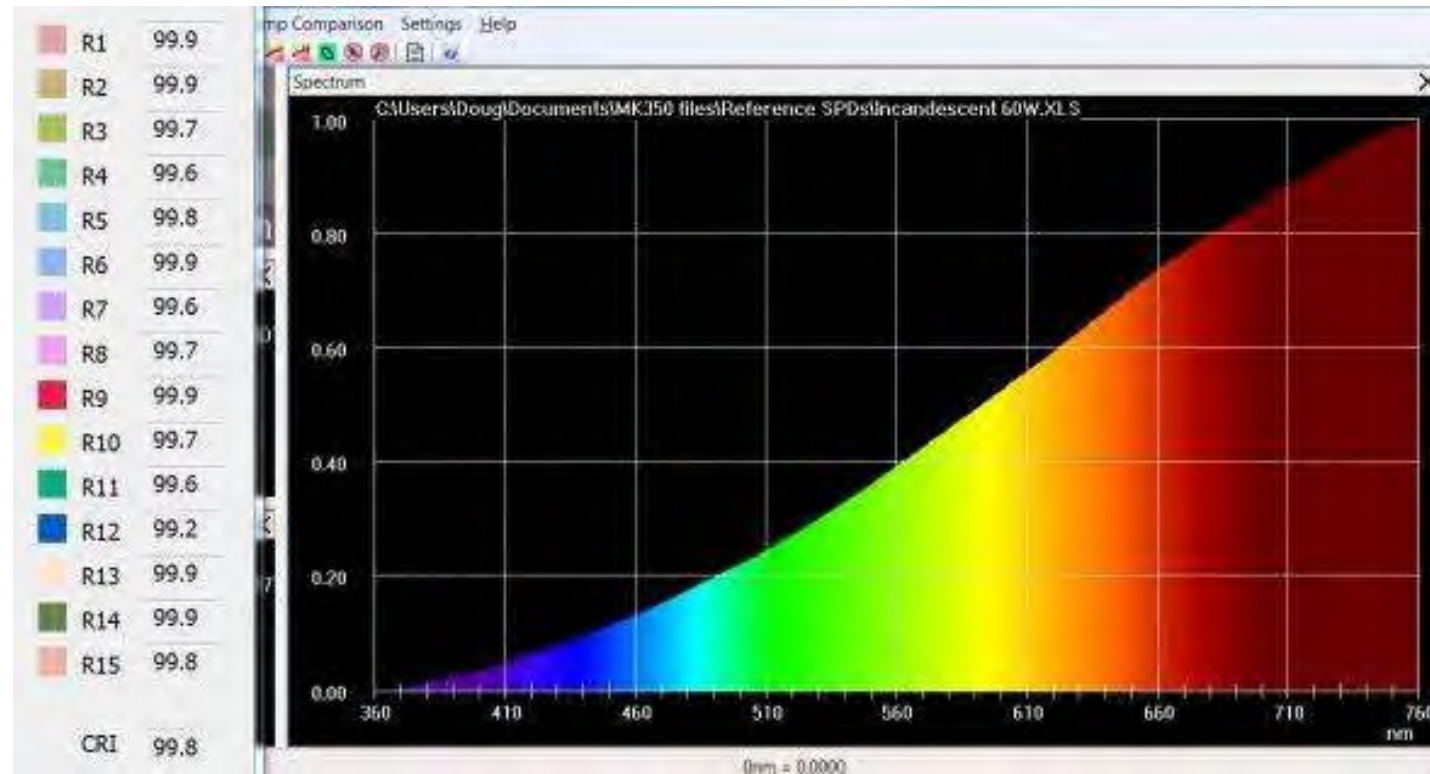
- Additional R9 values are not included in CRI
- Decent R9 values can be as low as 10
- Excellent R9 >20



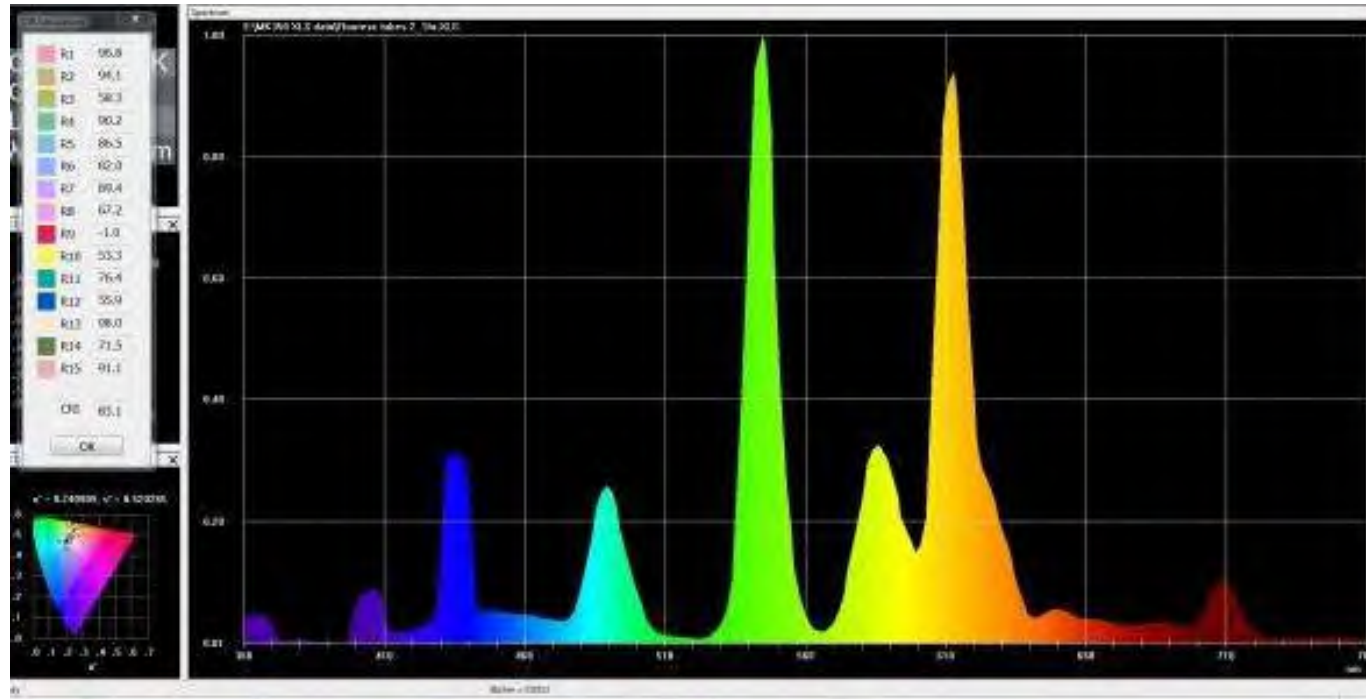
Colour Rendering Index



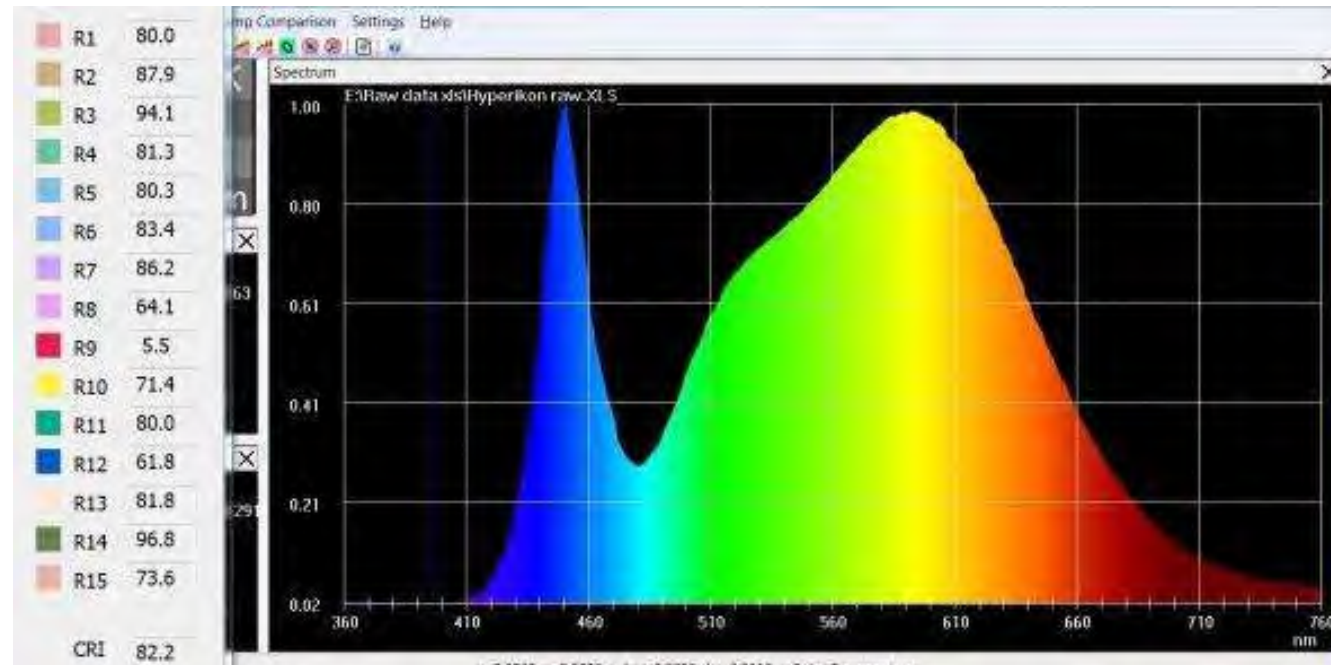
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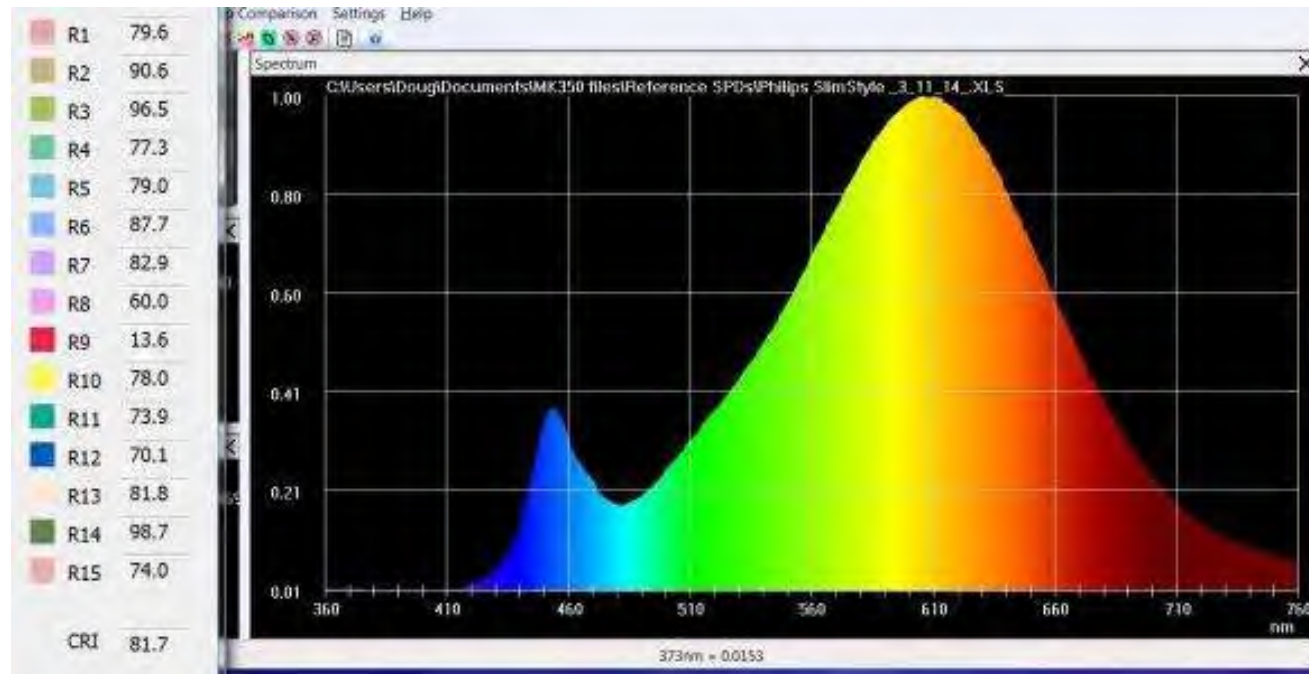
Colour Rendering Index



Colour Rendering Index

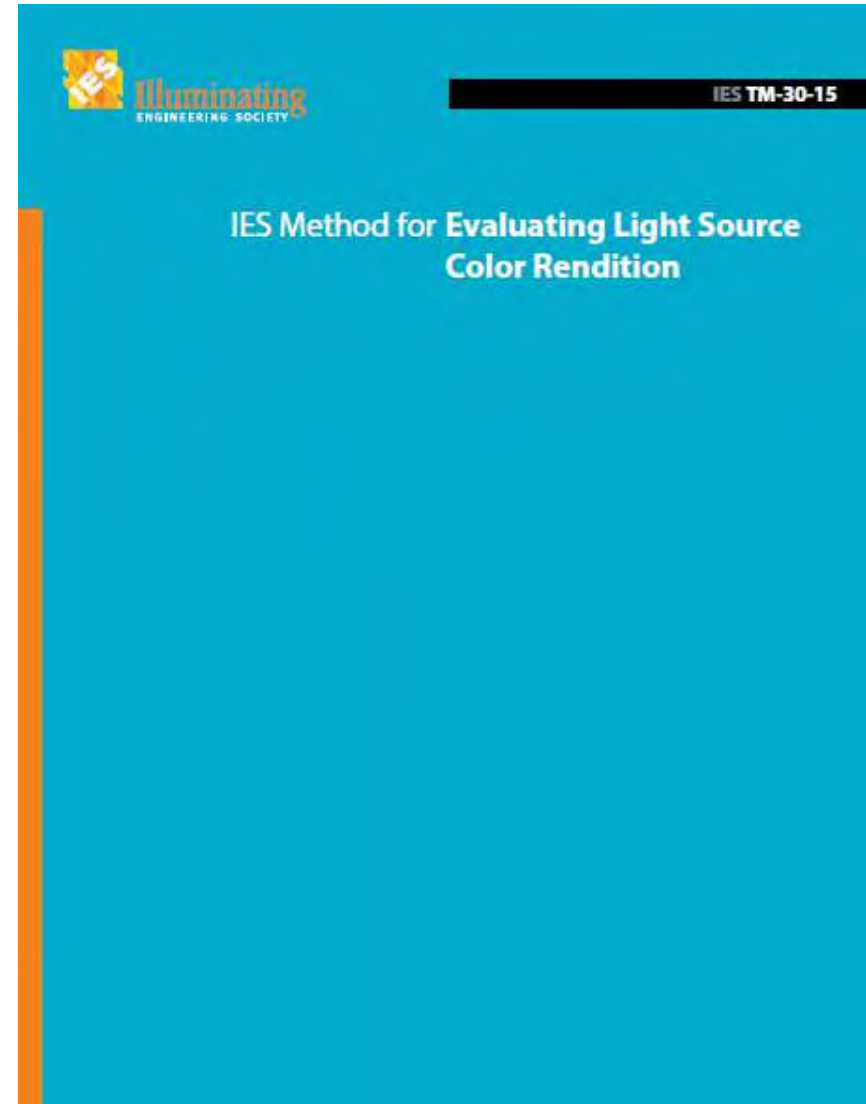


Colour Rendering Index



Colour Rendering Index

- TM-30-15
 - 3 prong approach
 - Fidelity Index – R_f
 - Gamut Index – R_g
 - Colour Vector Graphic



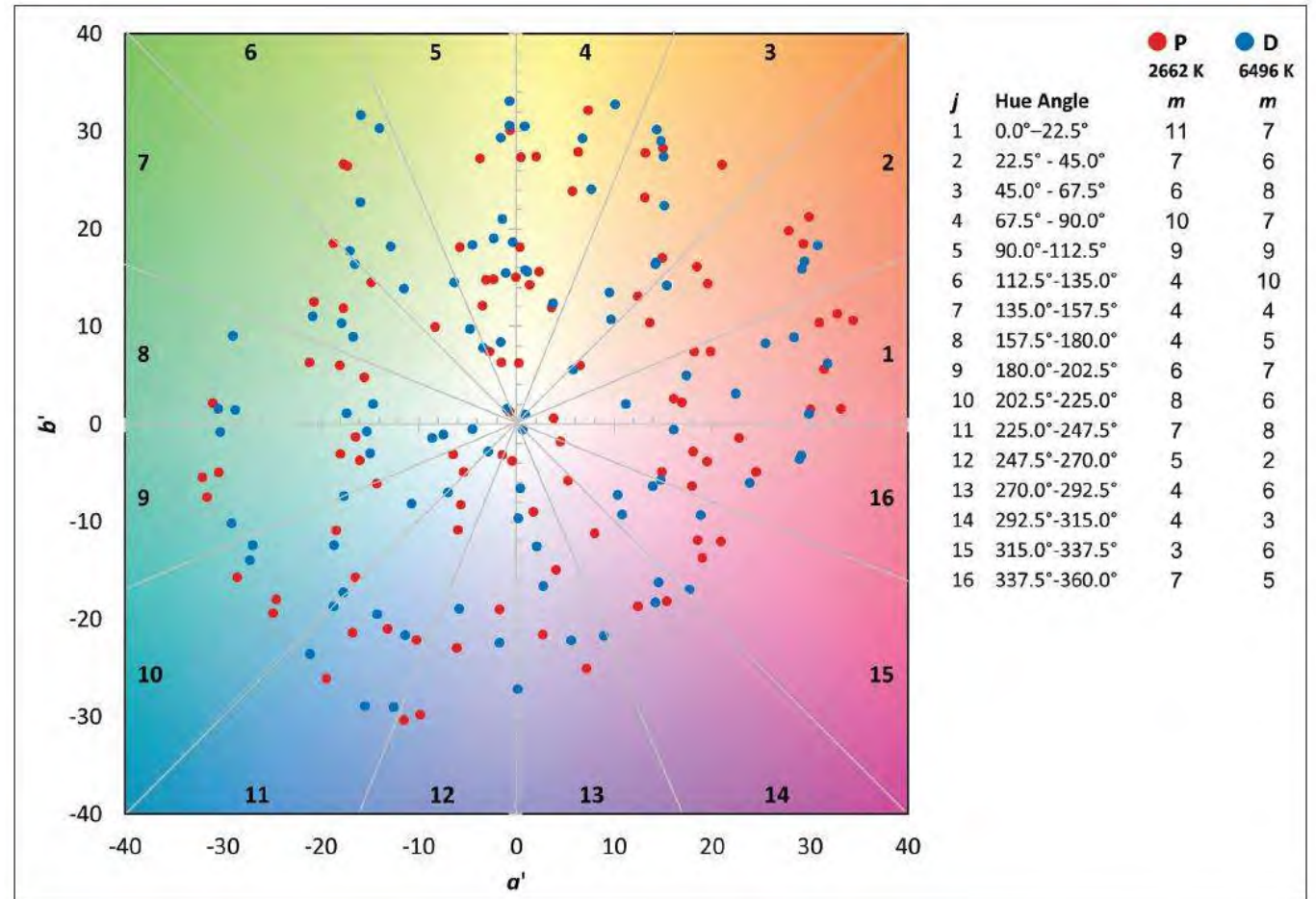
Colour Rendering Index

- TM-30-15
- 99 CES
(Colour Evaluation Samples)

CES 1 Type C	CES 2 Type C	CES 3 Type A	CES 4 Type A	CES 5 Type D	CES 6 Type C	CES 7 Type E	CES 8 Type D
CES 9 Type F	CES 10 Type G	CES 11 Type C	CES 12 Type A	CES 13 Type F	CES 14 Type E	CES 15 Type B	CES 16 Type C
CES 17 Type C	CES 18 Type B	CES 19 Type E	CES 20 Type F	CES 21 Type D	CES 22 Type D	CES 23 Type G	CES 24 Type F
CES 25 Type A	CES 26 Type G	CES 27 Type A	CES 28 Type G	CES 29 Type C	CES 30 Type A	CES 31 Type D	CES 32 Type C
CES 33 Type D	CES 34 Type G	CES 35 Type G	CES 36 Type A	CES 37 Type A	CES 38 Type A	CES 39 Type F	CES 40 Type F
CES 41 Type C	CES 42 Type F	CES 43 Type C	CES 44 Type F	CES 45 Type G	CES 46 Type E	CES 47 Type C	CES 48 Type D
CES 49 Type D	CES 50 Type F	CES 51 Type F	CES 52 Type F	CES 53 Type E	CES 54 Type F	CES 55 Type E	CES 56 Type G
CES 57 Type C	CES 58 Type D	CES 59 Type E	CES 60 Type B	CES 61 Type F	CES 62 Type C	CES 63 Type F	CES 64 Type E
CES 65 Type F	CES 66 Type E	CES 67 Type E	CES 68 Type F	CES 69 Type F	CES 70 Type F	CES 71 Type F	CES 72 Type F
CES 73 Type F	CES 74 Type C	CES 75 Type F	CES 76 Type F	CES 77 Type A	CES 78 Type F	CES 79 Type C	CES 80 Type G
CES 81 Type A	CES 82 Type B	CES 83 Type C	CES 84 Type F	CES 85 Type A	CES 86 Type C	CES 87 Type F	CES 88 Type F
CES 89 Type A	CES 90 Type E	CES 91 Type A	CES 92 Type A	CES 93 Type D	CES 94 Type C	CES 95 Type A	CES 96 Type A
CES 97 Type F	CES 98 Type A	CES 99 Type E					

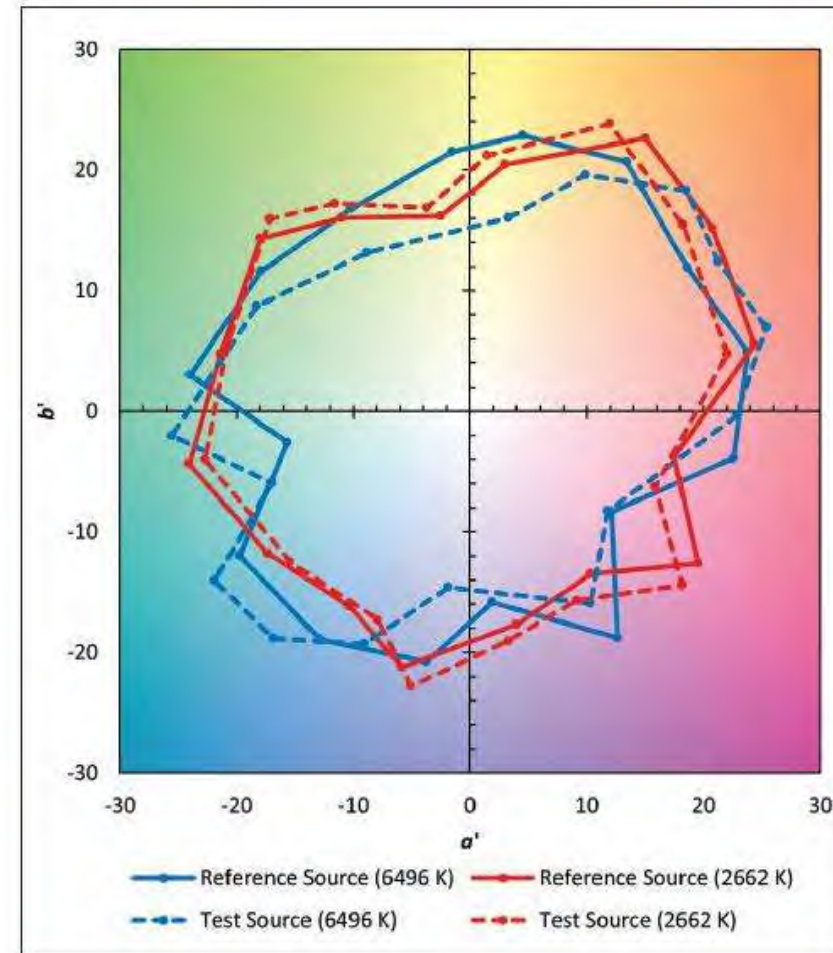
Colour Rendering Index

- TM-30-15
 - 16 Hue angle bins
 - Used to construct gamut



Colour Rendering Index

- TM-30-15
 - Gamut Area Polygons

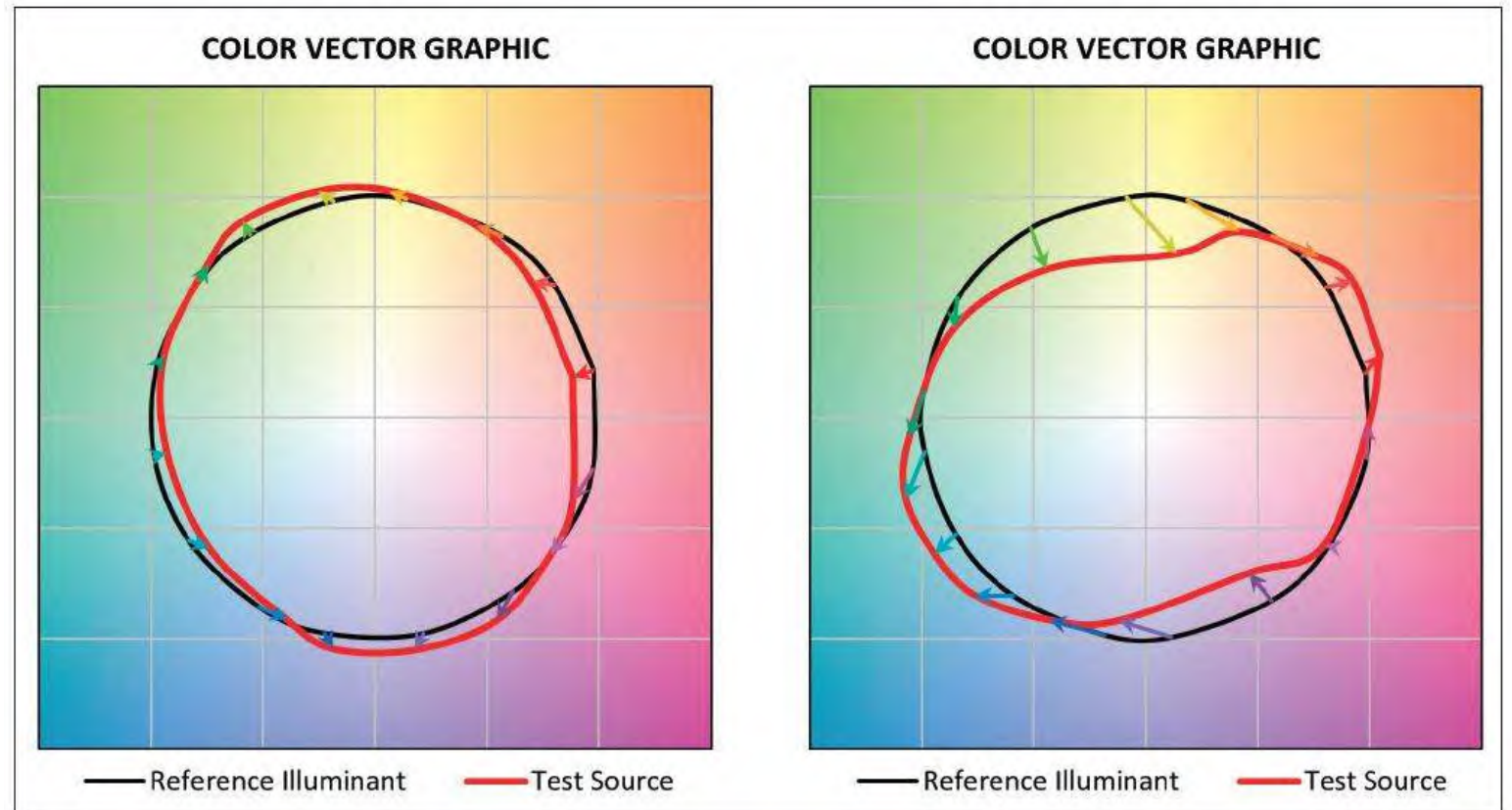


Lower CCT = 99 R_g

Higher CCT = 91 R_g

Colour Rendering Index

- TM-30-15
 - Colour Vector Graphic



LED – 8

Fluorescent – 8

Round 4

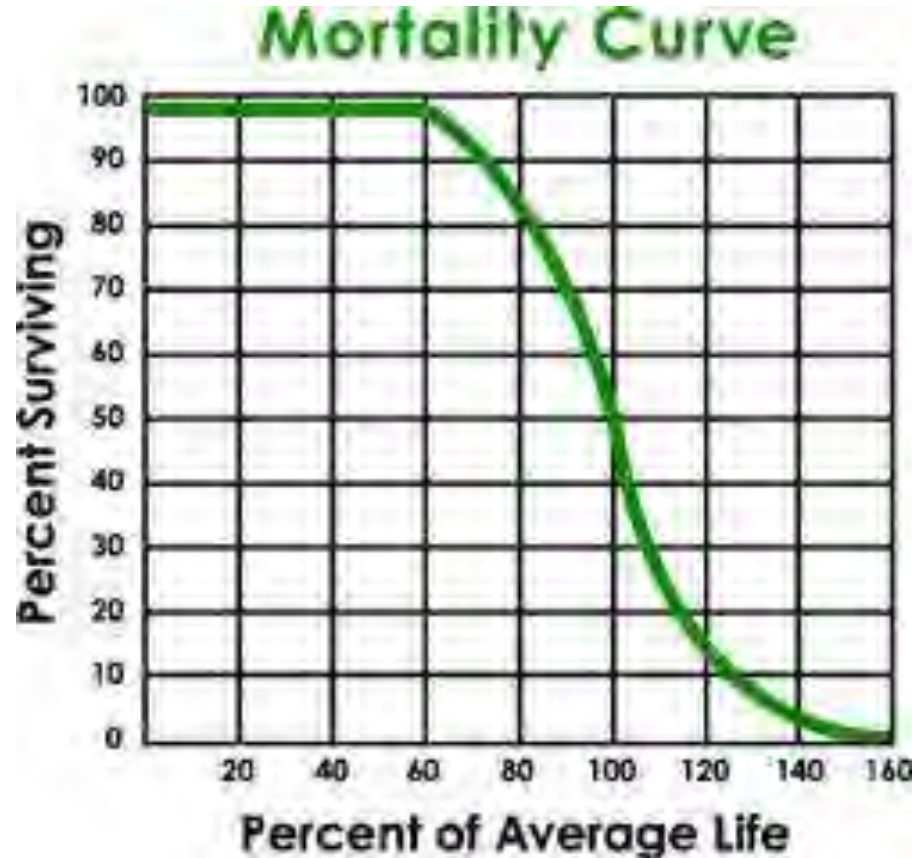
Colour Rendering Index

Round 5

Life

Lamp Life

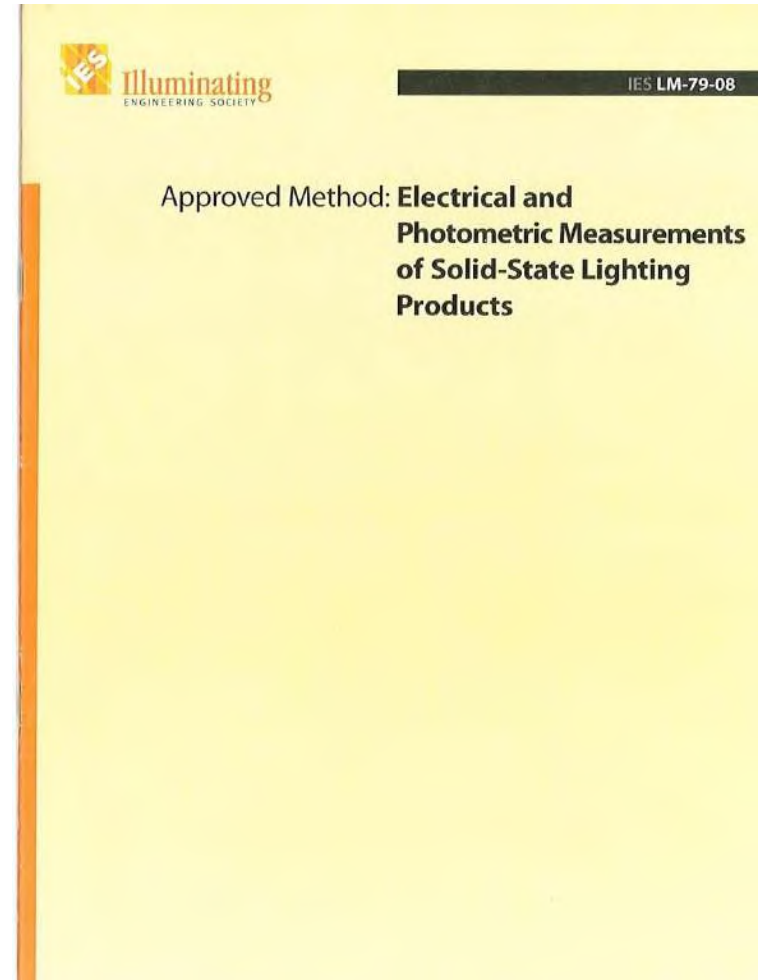
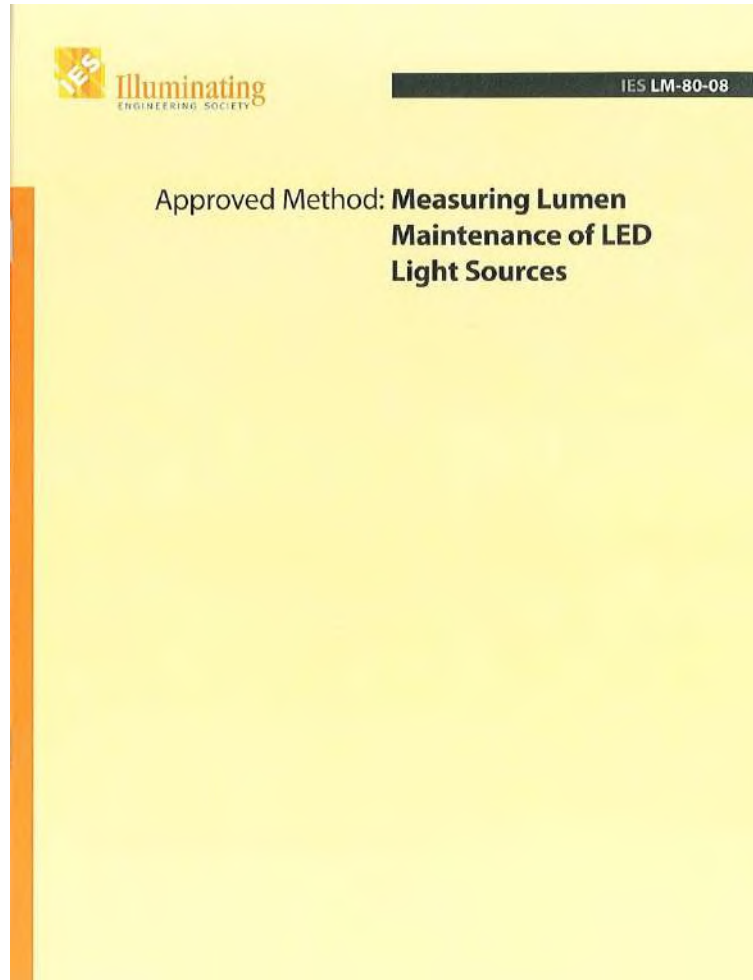
- For Traditional Light Sources life is reported as “mean” time to failure
- Average time for a percentage of lamps to fail (typically 50%)



Lamp Life

Manufacturer	Lamp Type	Lumens (Initial)	Efficacy (LPW)	Instant Start		Programmed Start		Hg Content (mg)
				Rated Average Life				
				3hrs/start	12hrs/start	3hs/startt	12hrs/start	
800 Series								
A	F32T8/SPX	2,925	91	21,000	30,000	30,000	36,000	3.0
B	FO32/800	2,950	92	24,000	28,000	30,000	36,000	3.5
C	F32T8 800	2,850	89	24,000	30,000	30,000	36,000	1.7
Long Life								
A	F32T8/XL/SPX	2,925	91	25,000	36,000	40,000	45,000	3.0
B	FO32/XP	3,000	93	24,000	40,000	40,000	42,000	3.5
C	F32T8/XEW	2,950	92	30,000	36,000	38,000	44,000	1.7
Extra Long Life								
A	F32T8 SXL	2,850	89	31,000	40,000	55,000	60,000	3.0
B	FO32/XP/XL	2,960	92	36,000	52,000	65,000	67,000	3.5
C	F32T8/XLL	2,950	92	46,000	52,000	60,000	70,000	1.7
High Lumen								
A	F32T8/XL/SPX/HL	3,100	97	25,000	36,000	40,000	45,000	3.0
B	FO32/XPS	3,100	97	24,000	40,000	40,000	42,000	3.2
C	F32T8/ADV	3,100	97	24,000	30,000	30,000	36,000	1.7
Energy Saving 28W								
A	F28T8/XL/SPX	2,675	96	24,000	34,000	45,000	50,000	3.0
B	FO28/XP/SS	2,725	97	24,000	40,000	40,000	42,000	3.2
C	F32T8/ADV/EW	2,725	97	32,000	38,000	38,000	44,000	1.7
Energy Saving 25W								
A	F32T8/25W/SPX	2,500	100	36,000	40,000	50,000	55,000	3.0
B	FO32/25W/XP/SS	2,500	100	24,000	40,000	40,000	42,000	3.2
C	F32T8/ADV/XEW	2,500	100	32,000	38,000	38,000	44,000	1.7
Extra Long Life - Energy Saving 28W								
B	FO28/XP/XL/SS	2,600	93	50,000	75,000	80,000	84,000	4.2
C	F32T8/ADV/XLL 28	2,675	94	60,000	68,000	80,000	90,000	1.7
Extra Long Life - Energy Saving 25W								
B	FO32/25W/XP/XL/SS	2,400	96	50,000	75,000	80,000	84,000	4.2
C	F32T8/ADV/XLL 25	2,400	96	60,000	68,000	80,000	90,000	1.7

Lamp Life

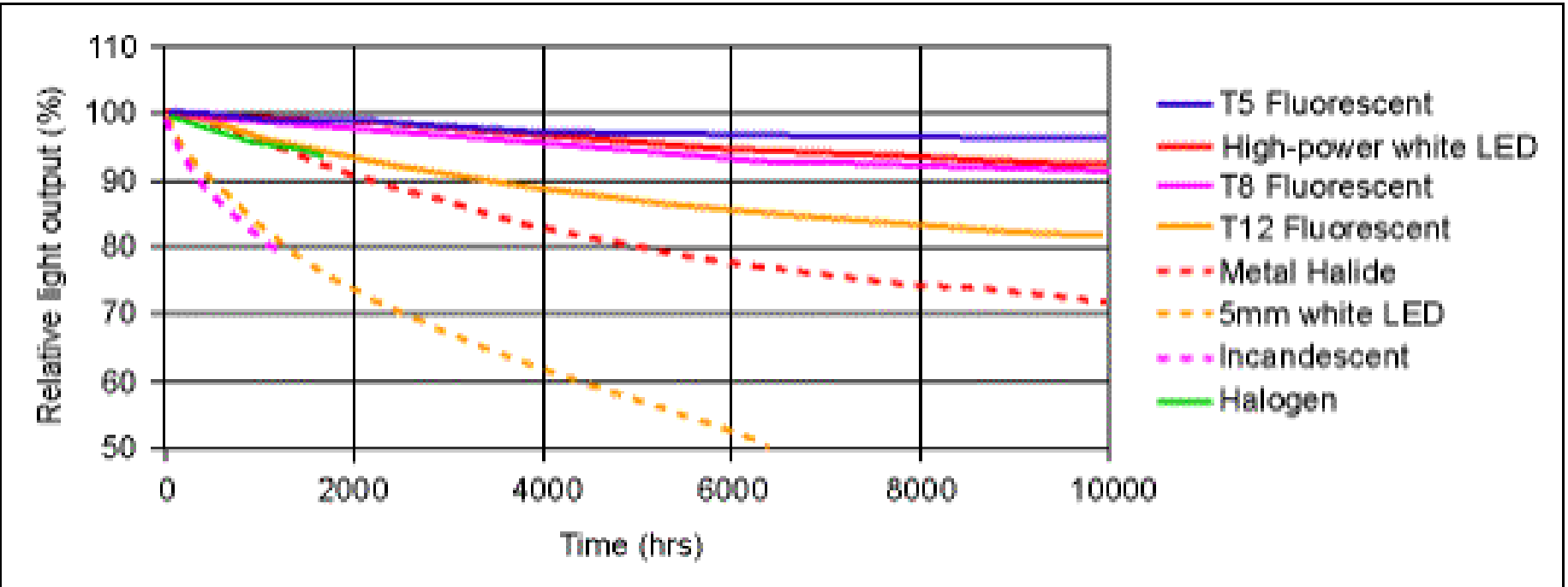


Lamp Life

- Requirement for measuring LED life
 - L70 – Time elapse to 70% of initial lumen output
 - L50 – Time elapse to 50% of initial lumen output
- * Keep in mind many drivers are rated at 60,000 hrs.



Lamp Life



Lamp Life

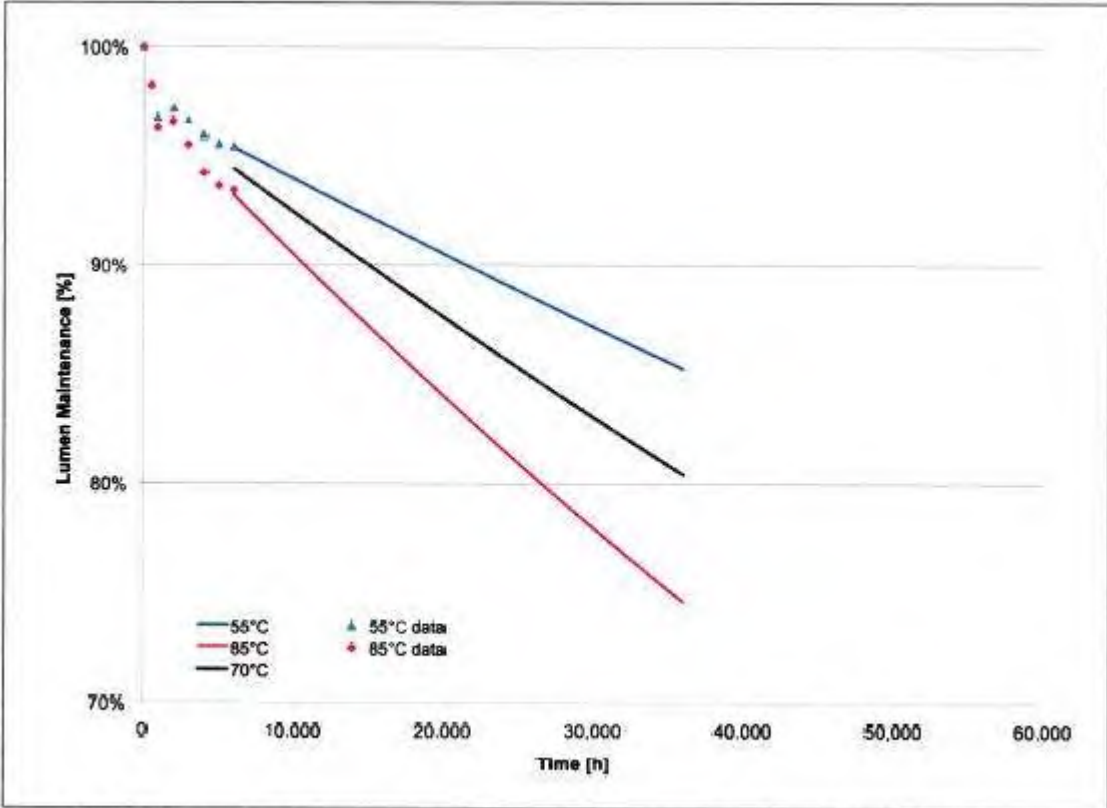


Figure E1. Graphic representation of lumen maintenance life projection using 6000 hours of LM-80-08 data

Lamp Life

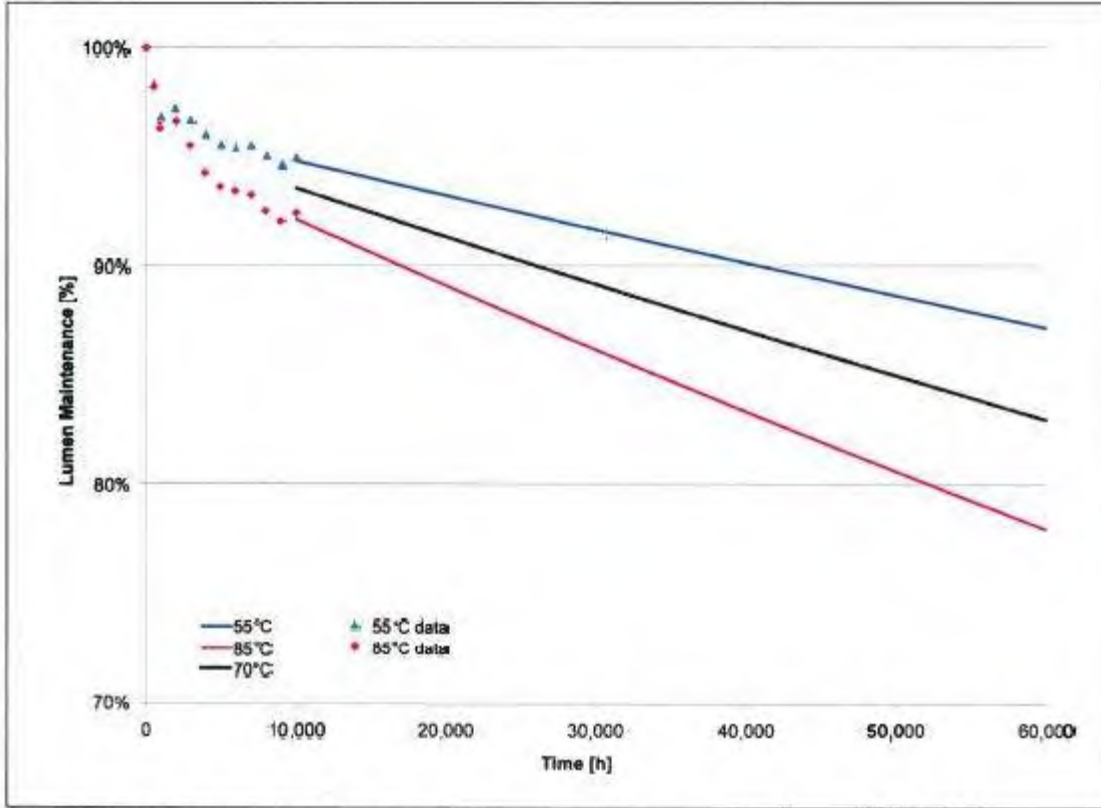
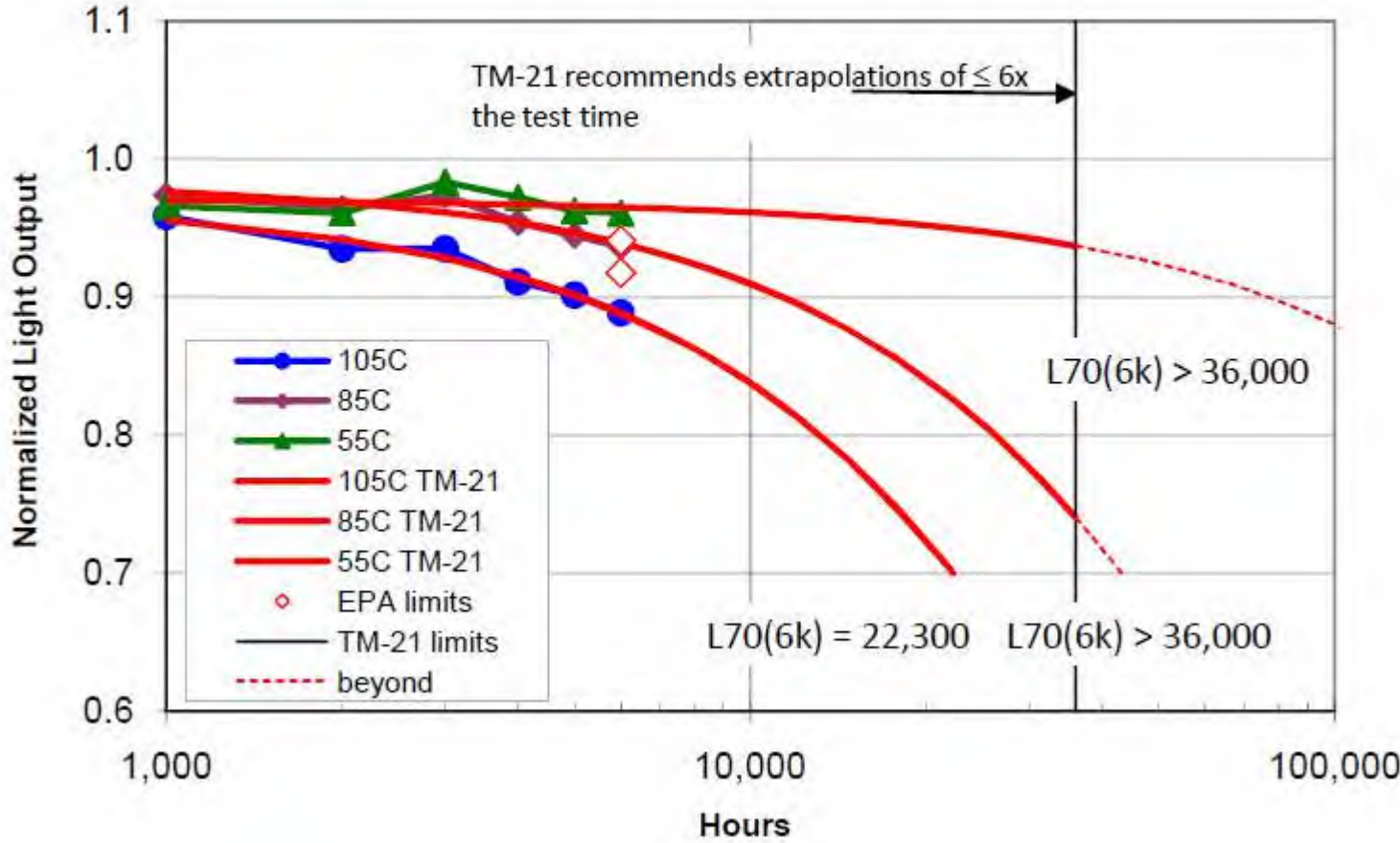


Figure E2. Graphic representation of lumen maintenance life projection using 10000 hours of LM-80-08 data

Lamp Life

Lumen Maintenance 2650K LUXEON Rebel
at 1A, 55C ($T_J \cong 82C$), 85C ($T_J \cong 112C$), 105C ($T_J \cong 131C$)
Normalized to 1 at 0 hours



LED – 9

Fluorescent – 9

Round 5

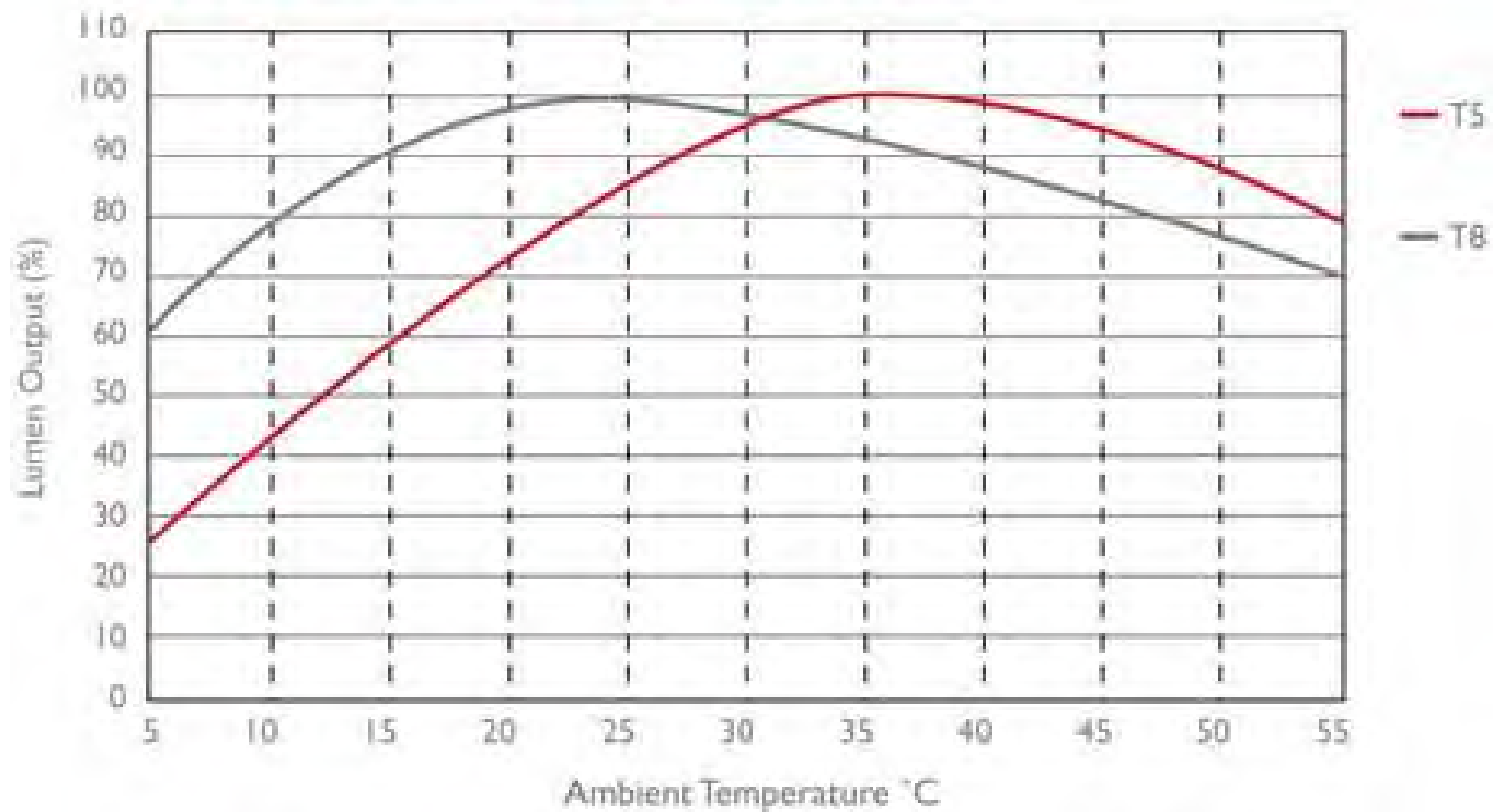
Life

Round 6

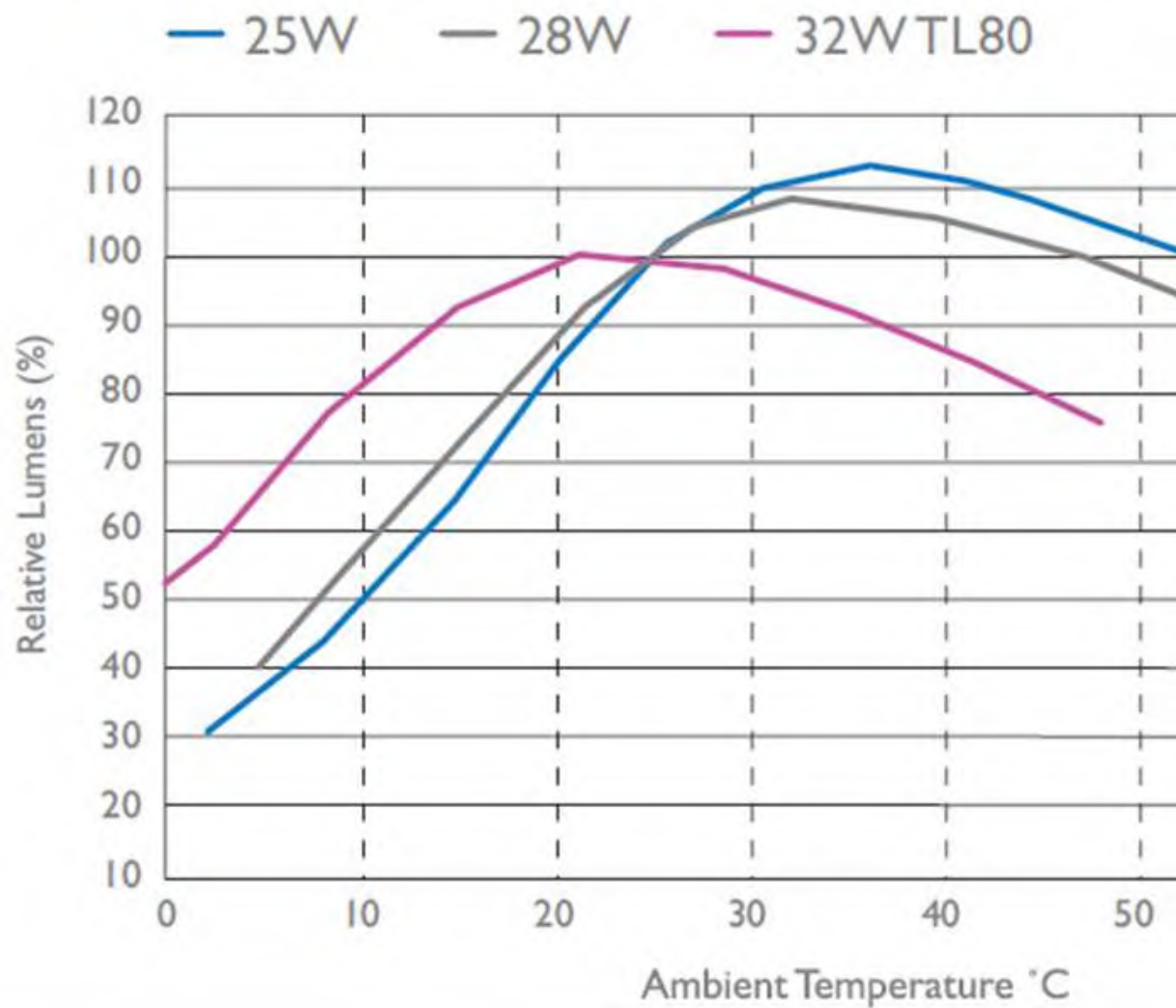
Temperature Issues

Temperature Issues

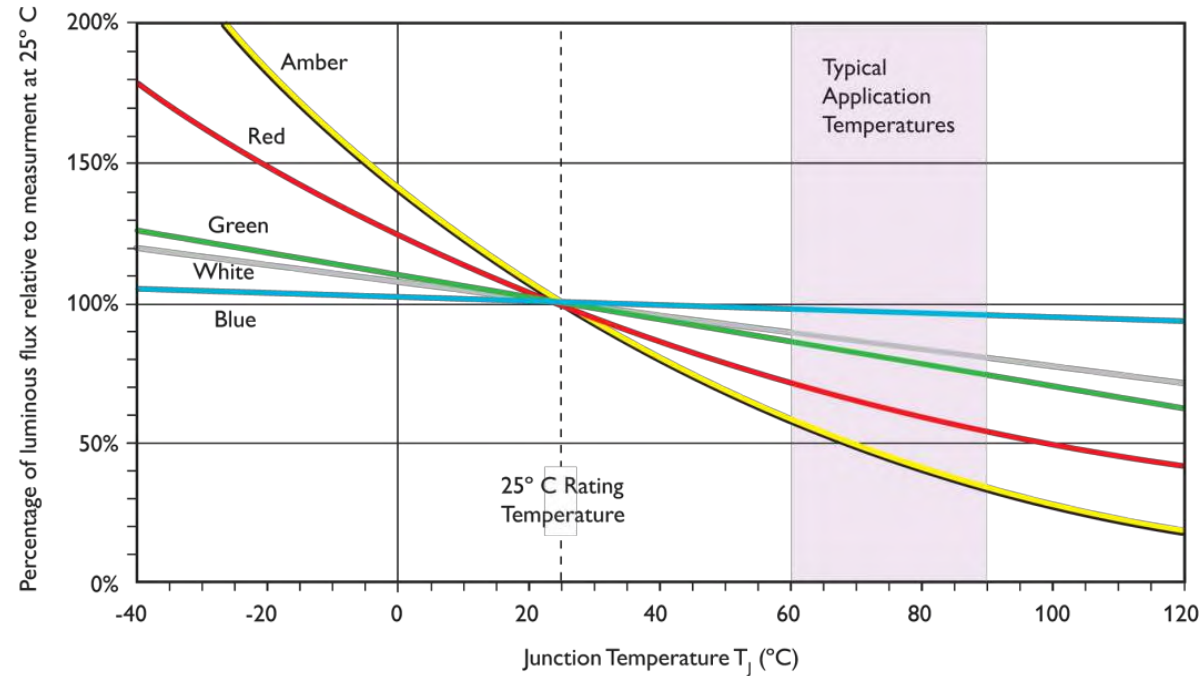
T5/T8 Lumens vs. Temperature



Temperature Issues



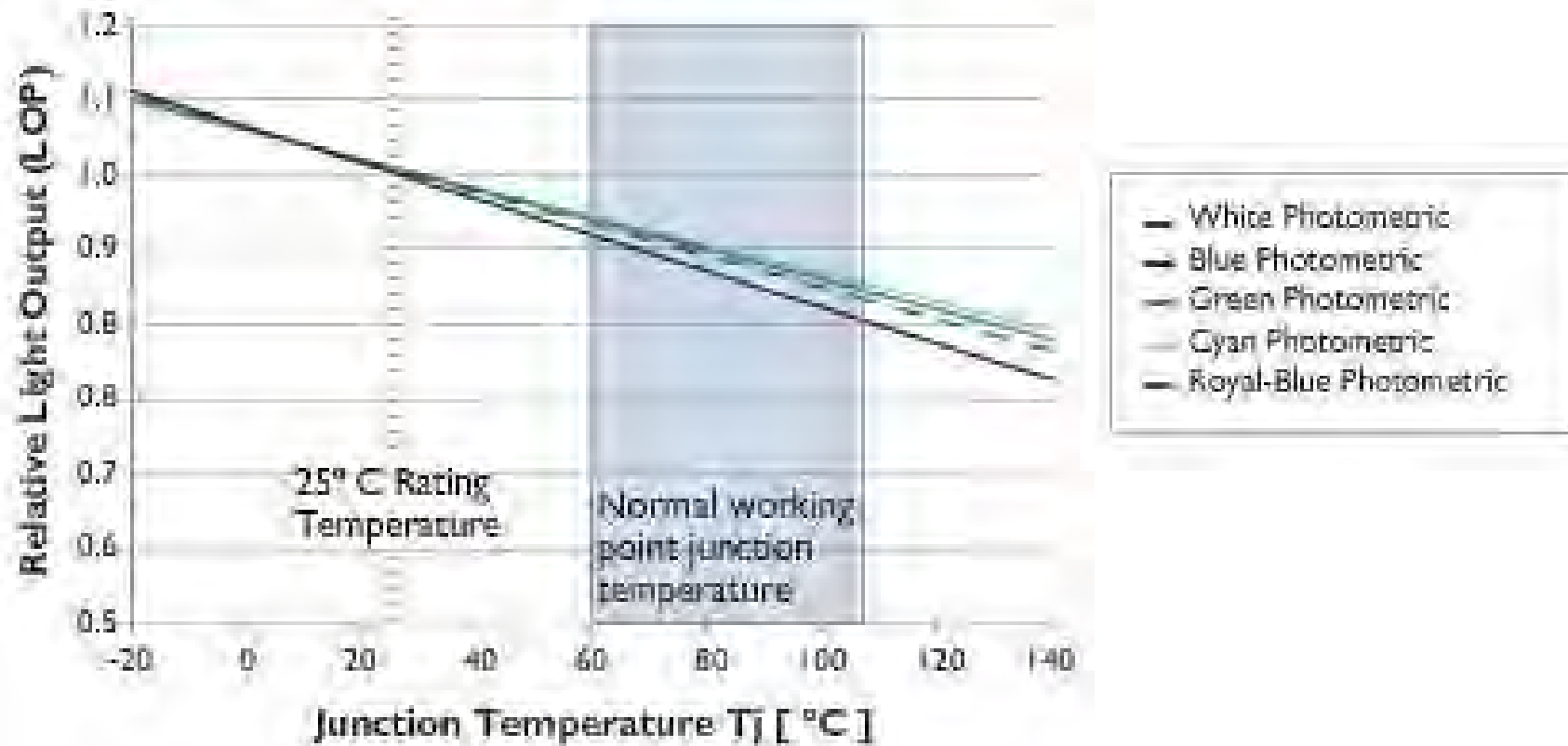
Temperature Issues



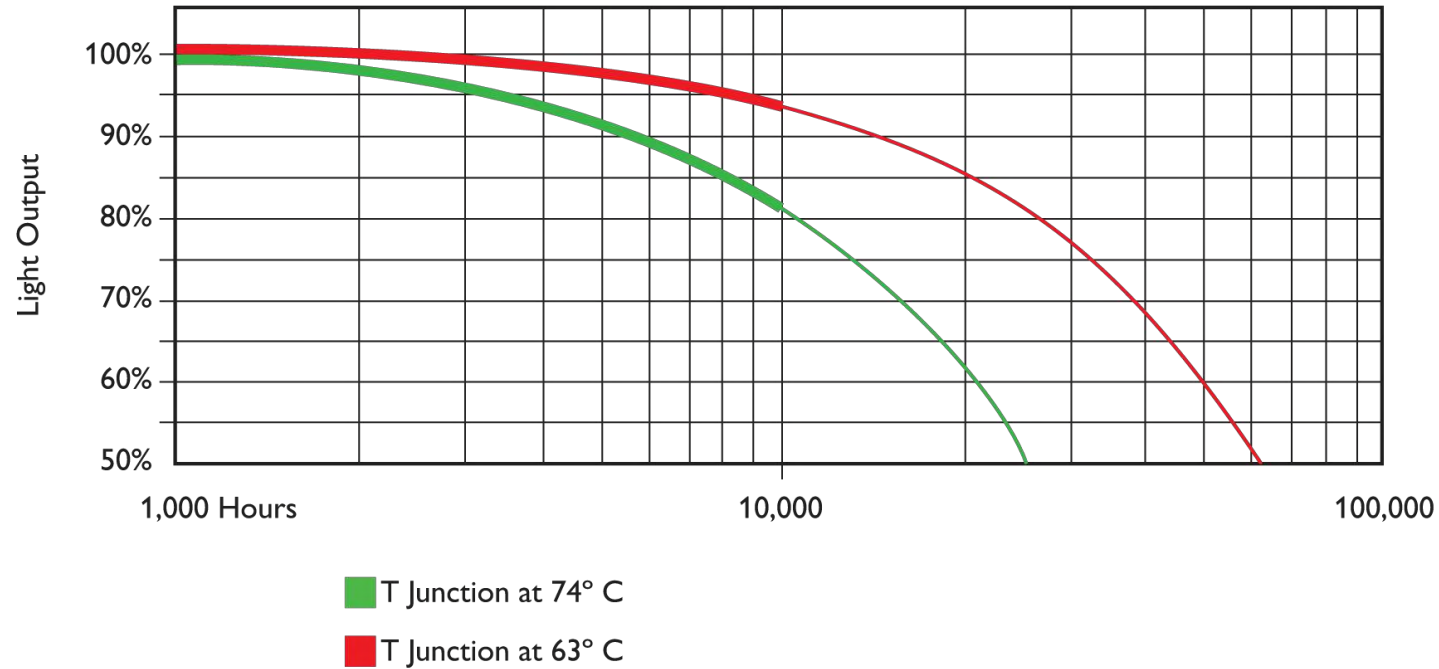
- Each color has a different sensitivity to temperature
- Each color degrades at a different rate
- In general, warmer colors are more temperature sensitive and degrade faster than cooler ones
- The degradation rate increases with increased junction temperature

Temperature Issues

Light output degrades as temperatures increase



Temperature Issues



- ▶ Heat seriously reduces LED life.
- ▶ At 63° C life is 60,000 hrs – L50: 40,000 hrs – L70
- ▶ At 74° C life is 25,000 hrs – L50; 16,000 hrs – L70

LED – 7

Fluorescent – 8

Round 6

Temperature Issues

Round 7

Environmental Impact

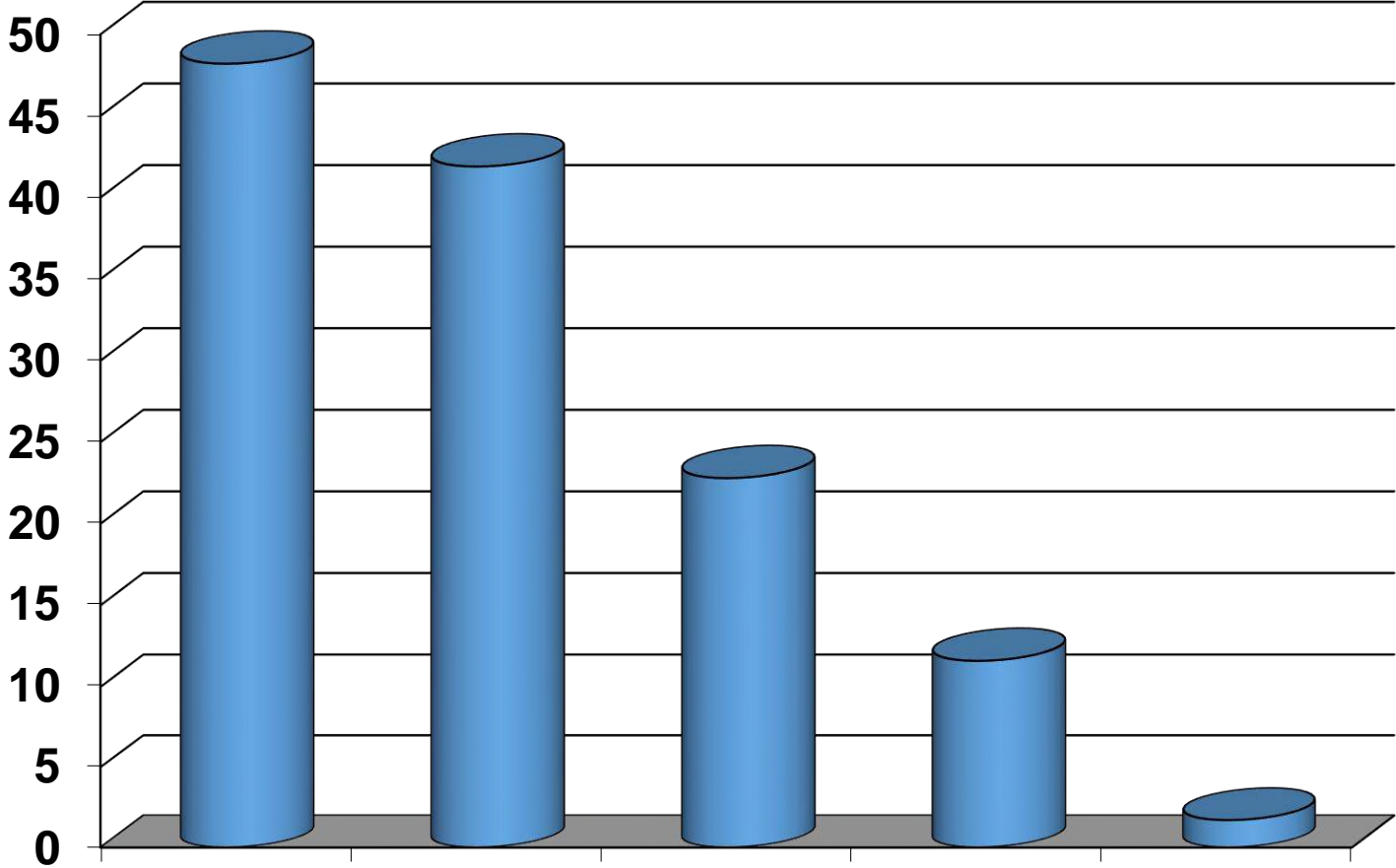
Environmental Impact

Fact: Fluorescents have mercury. LEDs do not.

Myth: LEDs are therefore better for the environment.



Environmental Impact

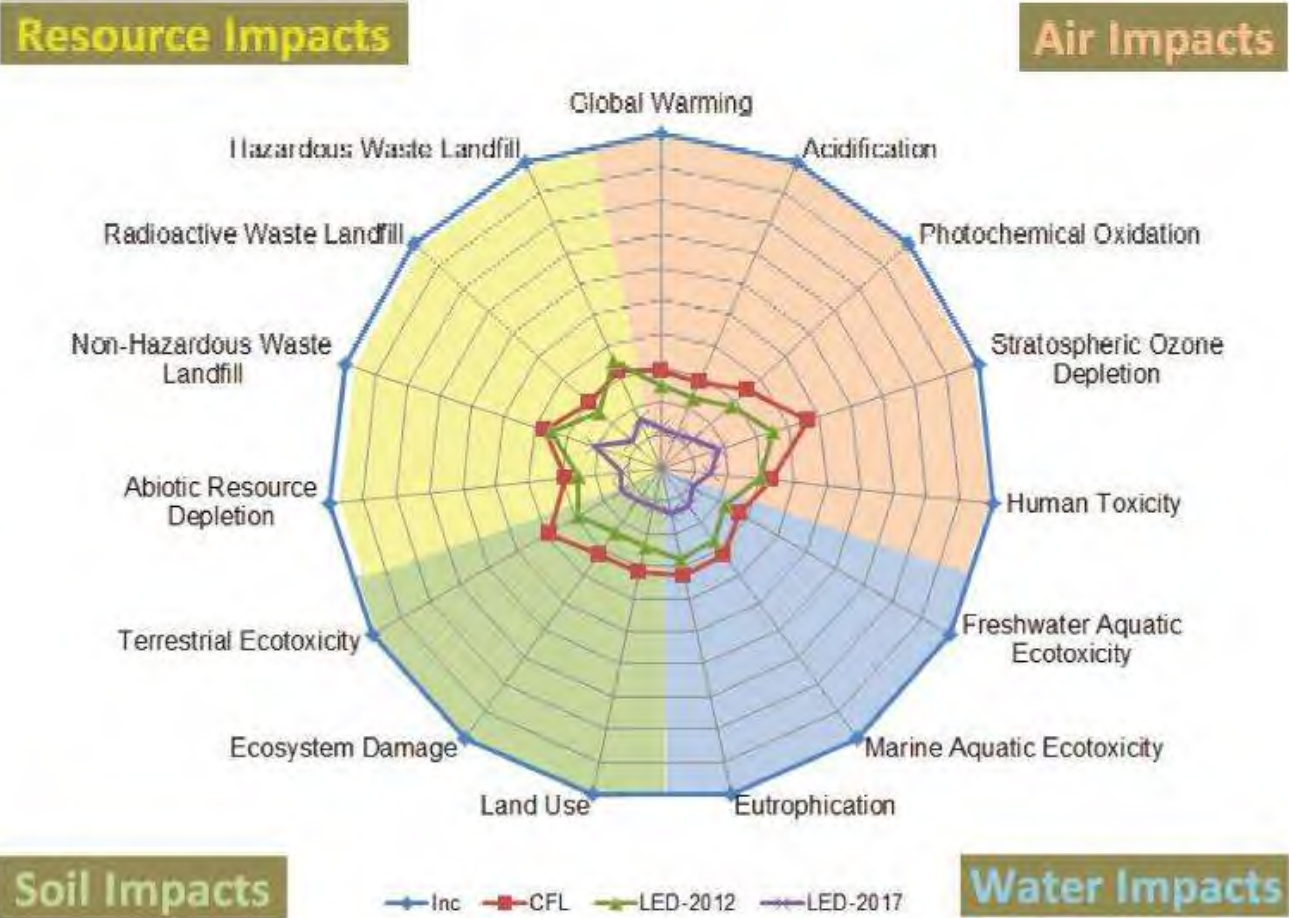


Milligrams of Mercury in 4' Fluorescent tube

Environmental Impact

Manufacturer	Lamp Type	Lumens (Initial)	Efficacy (LPW)	Instant Start		Programmed Start		Hg Content (mg)
				Rated Average Life				
				3hrs/start	12hrs/start	3hs/startt	12hrs/start	
800 Series								
A	F32T8/SPX	2,925	91	21,000	30,000	30,000	36,000	3.0
B	FO32/800	2,950	92	24,000	28,000	30,000	36,000	3.5
C	F32T8 800	2,850	89	24,000	30,000	30,000	36,000	1.7
Long Life								
A	F32T8/XL/SPX	2,925	91	25,000	36,000	40,000	45,000	3.0
B	FO32/XP	3,000	93	24,000	40,000	40,000	42,000	3.5
C	F32T8/XEW	2,950	92	30,000	36,000	38,000	44,000	1.7
Extra Long Life								
A	F32T8 SXL	2,850	89	31,000	40,000	55,000	60,000	3.0
B	FO32/XP/XL	2,960	92	36,000	52,000	65,000	67,000	3.5
C	F32T8/XLL	2,950	92	46,000	52,000	60,000	70,000	1.7
High Lumen								
A	F32T8/XL/SPX/HL	3,100	97	25,000	36,000	40,000	45,000	3.0
B	FO32/XPS	3,100	97	24,000	40,000	40,000	42,000	3.2
C	F32T8/ADV	3,100	97	24,000	30,000	30,000	36,000	1.7
Energy Saving 28W								
A	F28T8/XL/SPX	2,675	96	24,000	34,000	45,000	50,000	3.0
B	FO28/XP/SS	2,725	97	24,000	40,000	40,000	42,000	3.2
C	F32T8/ADV/EW	2,725	97	32,000	38,000	38,000	44,000	1.7
Energy Saving 25W								
A	F32T8/25W/SPX	2,500	100	36,000	40,000	50,000	55,000	3.0
B	FO32/25W/XP/SS	2,500	100	24,000	40,000	40,000	42,000	3.2
C	F32T8/ADV/XEW	2,500	100	32,000	38,000	38,000	44,000	1.7
Extra Long Life - Energy Saving 28W								
B	FO28/XP/XL/SS	2,600	93	50,000	75,000	80,000	84,000	4.2
C	F32T8/ADV/XLL 28	2,675	94	60,000	68,000	80,000	90,000	1.7
Extra Long Life - Energy Saving 25W								
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Environmental Impact



Environmental Impact

Light-emitting diodes (LEDs) are advertised as environmentally friendly because they are energy efficient and mercury-free.

This study aimed to determine if LEDs engender other forms of environmental and human health impacts, and to characterize variation across different LEDs based on color and intensity. The objectives are as follows: (i) to use standardized leachability tests to examine whether LEDs are to be categorized as hazardous waste under existing United States federal and California state regulations; and (ii) to use material life cycle impact and hazard assessment methods to evaluate resource depletion and toxicity potentials of LEDs based on their metallic constituents. According to federal standards, LEDs are not hazardous except for low-intensity red LEDs, which leached Pb at levels exceeding regulatory limits (186 mg/L; regulatory limit: 5). However, according to California regulations, excessive levels of copper (up to 3892 mg/kg; limit: 2500), Pb (up to 8103 mg/kg; limit: 1000), nickel (up to 4797 mg/kg; limit: 2000), or silver (up to 721 mg/kg; limit: 500) render all except low-intensity yellow LEDs hazardous. The environmental burden associated with resource depletion potentials derives primarily from gold and silver, whereas the burden from toxicity potentials is associated primarily with arsenic, copper, nickel, lead, iron, and silver. Establishing benchmark levels of these substances can help manufacturers implement design for environment through informed materials substitution, can motivate recyclers and waste management teams to recognize resource value and occupational hazards, and can inform policymakers who establish waste management policies for LEDs. - Copyright © 2010 American Chemical Society

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Environmental Impact

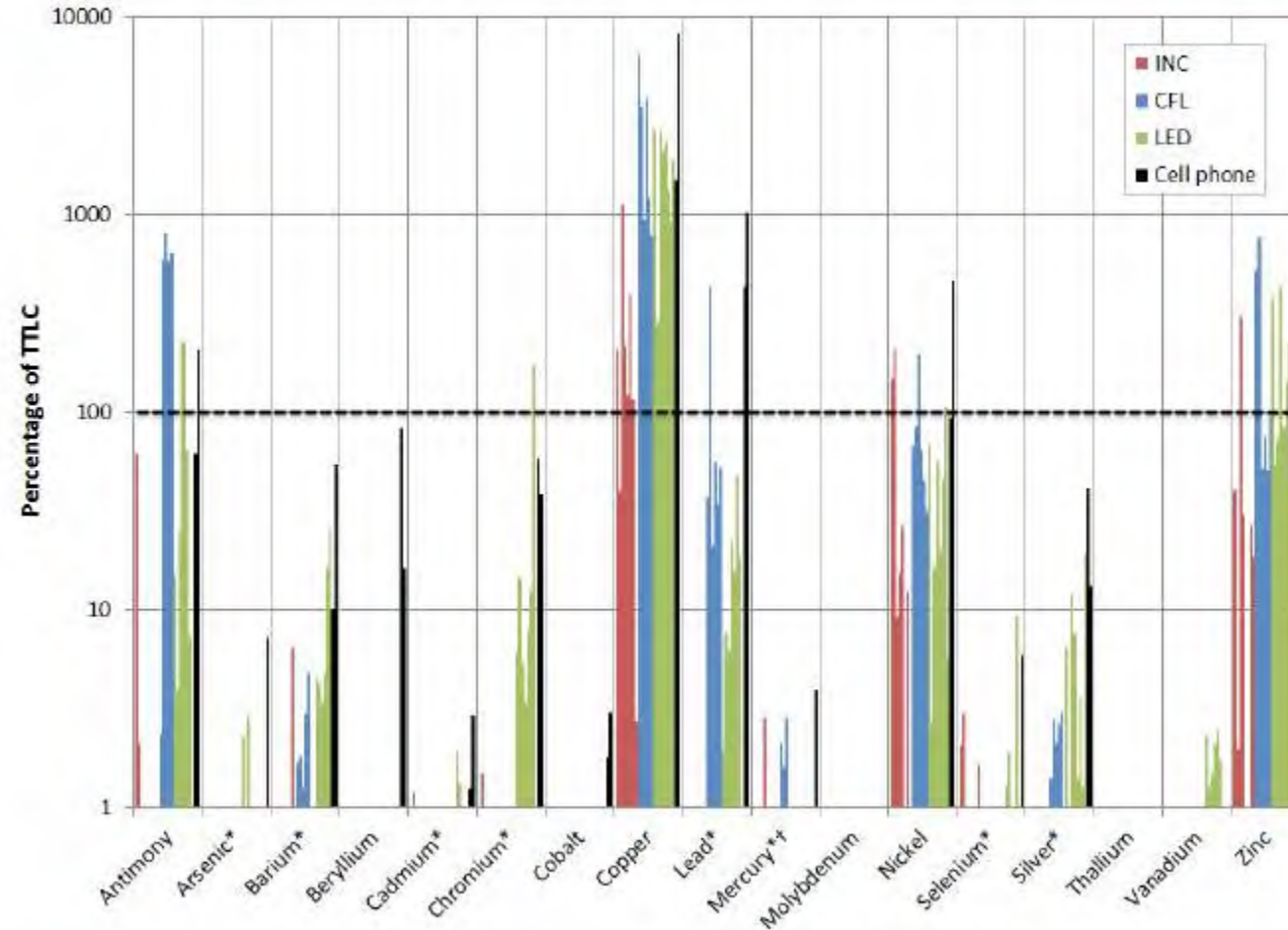
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Environmental Impact

Percentage of CA Total Threshold Limit Concentration (Part 3 report)



* Federally-regulated element.

† Some mercury in CFLs is presumed to have escaped detection.

LED – 7

Fluorescent – 7

ALL LAMPS MUST BE RECYCLED!

Round 7

Environmental Impact

Round 8

Energy Efficiency

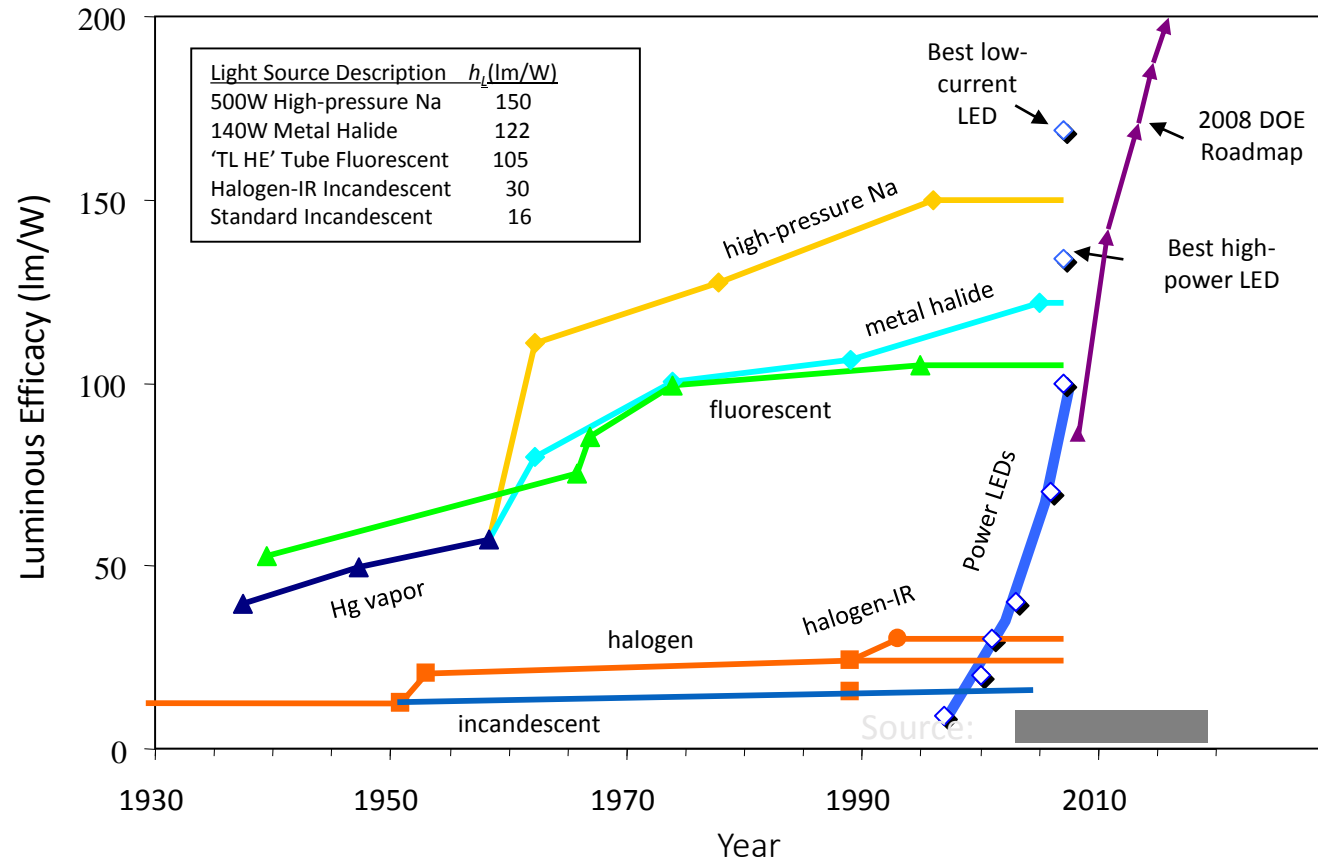
Efficacy

Efficacy

- 186 lm/W has been achieved under laboratory conditions
- Measured for milliseconds
- At cold temperature
- Not for mass production nor maintained levels - Yet
- Research indicates maximum efficacy of 254 lm/W

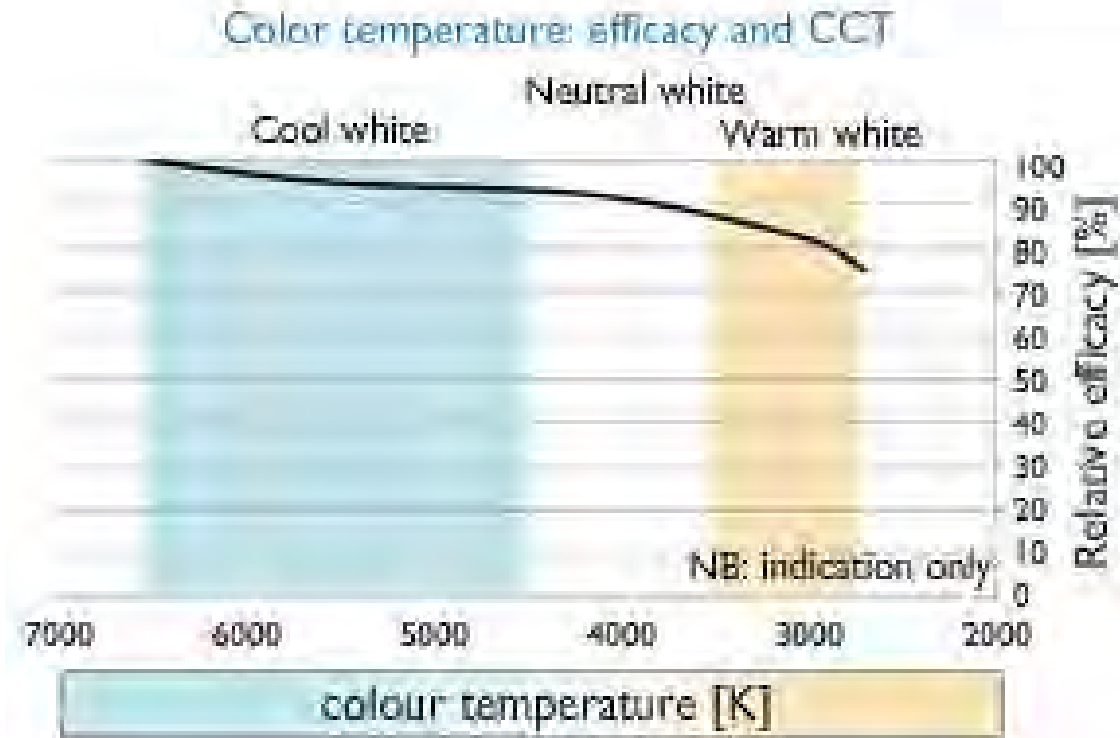


Efficacy



- Emerging ~ 130 lm/W white light LED sources
- Expect ~ 150 lm/W LED source performance within the next few years

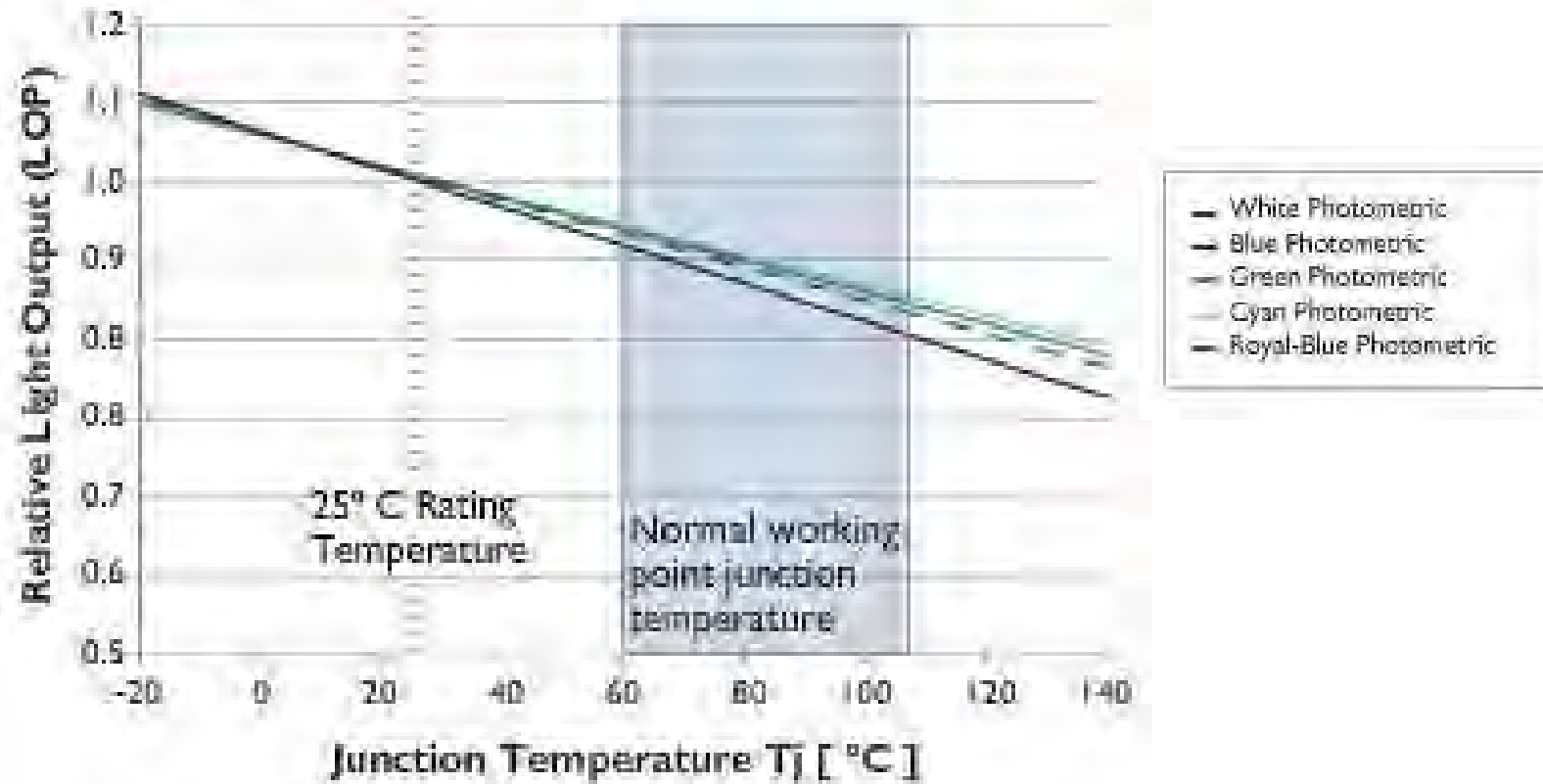
Efficacy



When comparing light sources, color temperatures should be the same.

Efficacy

Light output degrades as temperatures increase



Efficacy

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LED – 9

Fluorescent – 8

Round 8

Energy Efficiency

Efficacy

Score Card

LED	Round	Fluorescent
10	1 – Light Generation	9
10	2 – CCT Options	9
7	3 – Colour Consistency	9
8	4 - CRI	8
9	5 - Life	9
7	6 - Temperature	8
7	7 - Environment	7
9	8 - Efficacy	8
67		67

It's a Draw!!!



To Discount Fluorescent for LED

I don't have to sing well.
I have auto-tune



We disagree.





The key is to recognize
their respective
strengths and use them





ANSI/IES RP-1-FR-12-PDF

Pratiques recommandées pour l'éclairage de bureaux



Thank you